

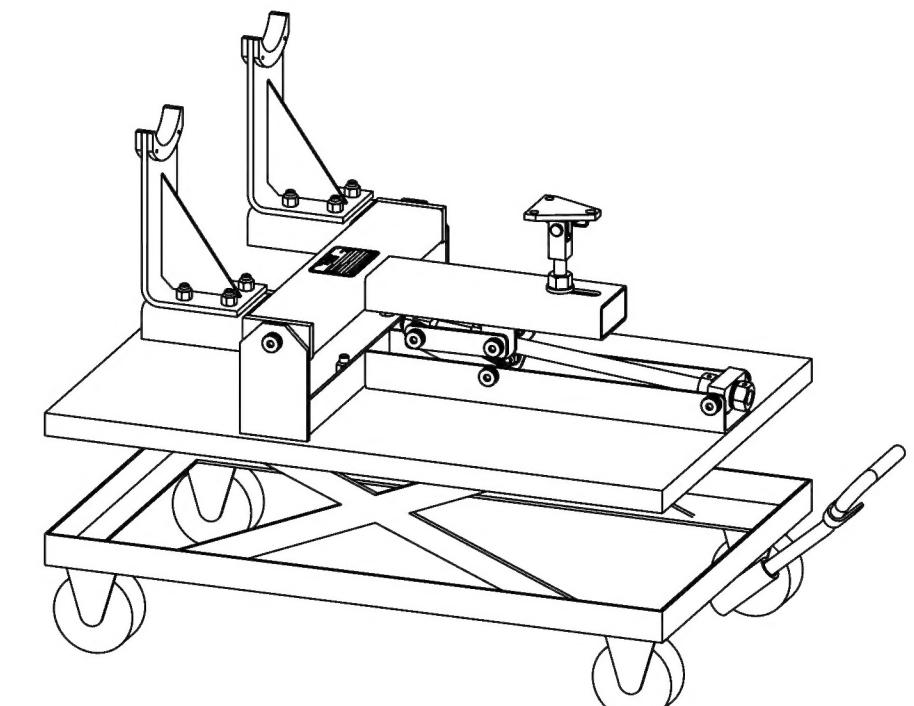
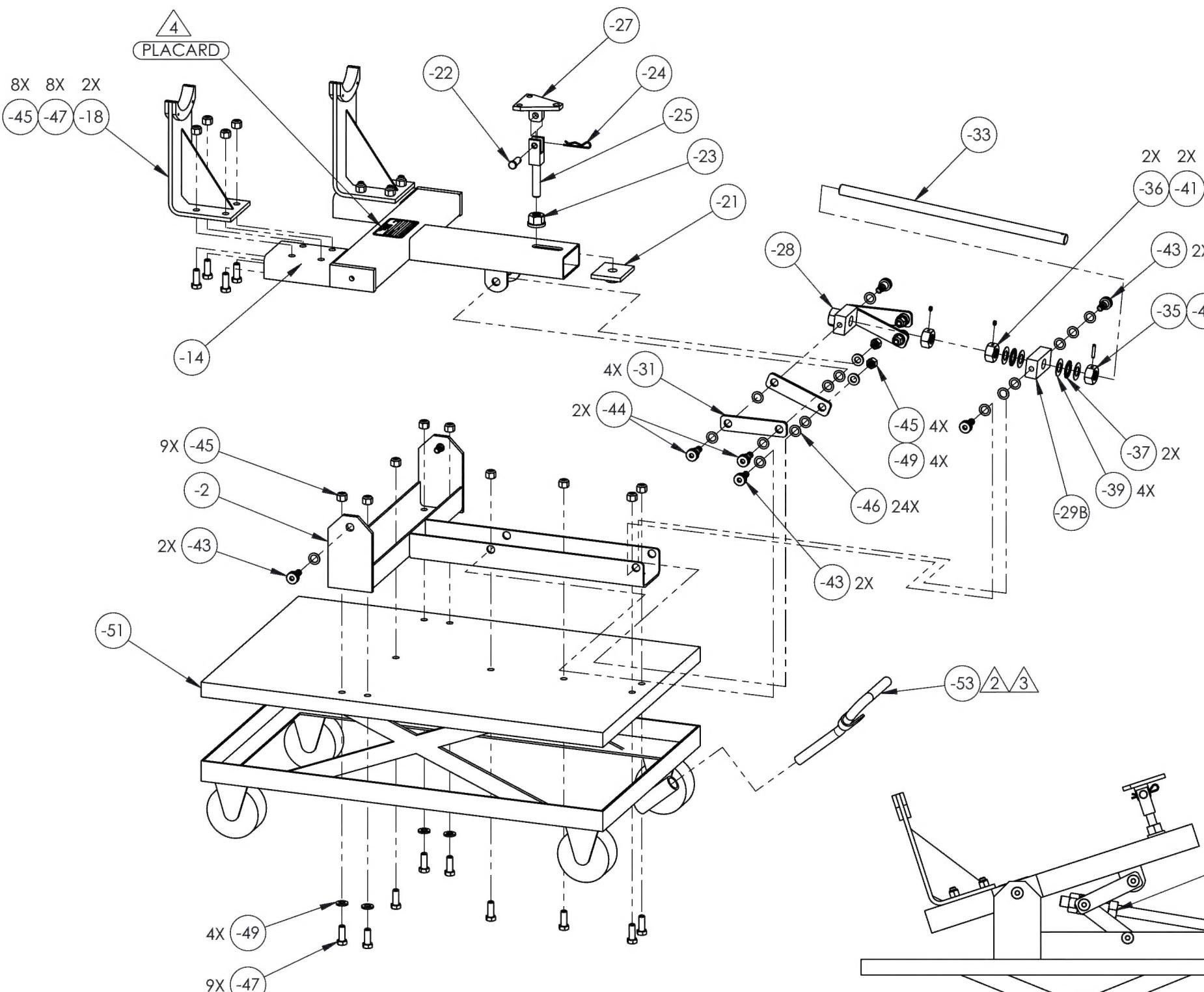
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ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.							
								2	-1		BASE EARS	1018/1020 CR		3
						X		-2	1		BASE WELDMENT			4
								1	-3		BASE TRAY	1018/1020 CR		5
								1	-5		BASE ARM	1018/1020 CR		6
								2	-7		END PLATE	A36/1018/1020 HR		7
								2	-9		PIVOT TABS	1018/1020 CR		8
								2	-11		CRADLE MOUNT	1018/1020 CR		9
								1	-13		CROSS TUBE	STEEL TUBE		10
						X		-14	1		CARRIAGE WELDMENT			11
								1	-15		TUBE	STEEL TUBE		12
						1	X		-17		CRADLE WELDMENT			13
							1		-17A		CRADLE ARM	A36/1018/1020 HR		14
							1		-17B		CRADLE ARM GUSSET	A36/1018/1020 HR		15
						X		-18	2		CRADLE ARM ASSEMBLY			16
							1		-19		CRADLE PAD	DELRIN/ACETAL		17
						X		-21	1		NUT PLATE WELDMENT			18
							1		-21A		PLATE	A36/1018/1020 HR		19
							1		B/O -21B		WELDNUT	STEEL	1/2-13, HEX (MCMASTER-CARR #93560A180)	18
							1		B/O -22	1	CLEVIS PIN	S.S.	Ø3/8 X 1, 3/4 USABLE (MCMASTER-CARR #92390A269)	2
								B/O -23	1		FLANGE NUT	S.S.	1/2-13, Ø1-1/8 FLANGE (MCMASTER-CARR #94758A033)	2
								B/O -24	1		HAIR PIN	S.S.	Ø5/64 WIRE X Ø1/4 EYE X 1-1/2 (MCMASTER-CARR #92391A044)	2
						X		-25	1		STUD WELDMENT			20
							1		B/O -25A		ALL THREAD	STEEL	1/2-13 X 3, GRADE B7 (MCMASTER-CARR #98750A103)	20
							1		-25B		TAPPED CLEVIS YOKE	STEEL	Ø3/8 HOLE, 1/2-20 (APPLIED #L071300500) MODIFIED	21
						X		-27	1		FRONT ENGINE MOUNT WELDMENT			22
							1		-27A		MOUNT PLATE	A36/1018/1020 HR		23
							1		-27B		TAB	A36/1018/1020 HR		24
						X		-28	1		REAR PIVOT BLOCK WELDMENT			25
							1		B/O -29		ACME NUT	STEEL	5/8-8 ACME (MCMASTER-CARR #94815A108)	25
							1		-29A		REAR PIVOT BLOCK	A36/1018/1020 HR		26
								-29B	1		FRONT PIVOT BLOCK	A36/1018/1020 HR		27
								-31	4		LINK	A36/1018/1020 HR		28
								-33	1		ACME THREADED ROD ROD	S.S.	5/8-8 (MCMASTER-CARR #95061A825) MODIFIED	29
								-35	1		ACME NUT DRILLED FOR ROLL PIN	S.S.	5/8-8 ACME (MCMASTER-CARR #95066A213) MODIFIED	30
								-36	2		ACME NUT DRILLED FOR SET SCREW	S.S.	5/8-8 ACME (MCMASTER-CARR #95066A213) MODIFIED	31
								B/O -37	2		THRUST BEARING	STEEL	Ø5/8 BORE (APPLIED #TORRINGTON NTA 1018)	2
								B/O -39	4		THRUST BEARING RACE	STEEL	Ø5/8 BORE (APPLIED #TORRINGTON TRA 1018)	2
								B/O -40	1		ROLL PIN	S.S.	Ø5/32 X 7/8 (MCMASTER-CARR #92373A216)	2
								B/O -41	2		SOCKET HEAD SET SCREWS	S.S.	10-24 X 1/4 (MCMASTER-CARR #92311A238)	2
								B/O -43	6		SOCKET HEAD SHOULDER BOLTS	S.S.	Ø1/2 X 3/8, 3/8-16 (MCMASTER-CARR #90298A705)	2
								B/O -44	4		SOCKET HEAD SHOULDER BOLTS	S.S.	Ø1/2 X 1/2, 3/8-16 (MCMASTER-CARR #90298A707)	2
								B/O -45	21		NYLOCK NUTS	S.S.	3/8-16 (MCMASTER-CARR #91831A127)	2
								B/O -46	24		MACHINE BUSHING WASHERS	S.S.	Ø3/4 O.D. X Ø1/2 I.D. X .030 (MCMASTER-CARR #97022A497)	2
								B/O -47	17		HEX HEAD CAP SCREWS	S.S.	3/8-16 X 1 (MCMASTER-CARR #92240A624)	2
								B/O -49	8		FLAT WASHERS	S.S.	Ø.406 I.D. X Ø.750 O.D. (MCMASTER-CARR #98370A019)	2
								-51	1		HYDRAULIC LIFT CART ASSEMBLY		17-3/4 X 27-1/2 (GRAINGER, DAYTON #3KR46J) MODIFIED	32
						X		-53	1		PUMP HANDLE WELDMENT			33
								-55			CABLE STOP	1018/1020 CR		34
								-57			RELEASE HANDLE PIVOT	1018/1020 CR		35
								B/O -59			ROLL PIN	S.S.	Ø1/8 X 3/4 (MCMASTER-CARR #92373A181)	16
								B/O	1		PLACARD	ALUMINUM	RB41011 OR RB41009 SEE NOTE ▲ SHEET 2	2
ASSY -53	ASSY -28	ASSY -27	ASSY -25	ASSY -21	ASSY -18	ASSY -17	ASSY -14	ASSY -2						

REVISIONS			
REV	ECR	DESCRIPTION	DATE
1		-19 MATERIAL CHANGED TO UHMW DUE TO CRACKING PROBLEMS.	10/15/2001
2		-19 RADIUS INCREASED TO Ø3.220 FOR BETTER FIT ON ENGINE. ALSO -15 SLOT LENGTHENED TO ALLOW FOR GREATER ADJUSTMENT.	2/22/2002
3		-17 RADIUS INCREASED TO R1.720, & EARS SHORTENED.	
4		CHANGED -27B TAB TO MATE WITH OFF THE SHELF CLEVIS.	6/3/2002
5		-3 FOUR HOLES CHANGED TO SLOTS TO BETTER FIT LIFT TABLE	5/7/2003
6		CHANGED -3 FOUR SLOTS TO HOLES AND APPROPRIATELY PLACED THEM. ADDED C-BORES TO -29 PIVOT BLOCK. ADDED -53 & -55 & -57 DWG'S TO FILE FROM HAND PRINTS.	11/21/2006
7		CONSOLIDATED 17 FILES INTO 1 FILE, ORGANIZED ALL DWG'S, SUPPLIED MISSING DATA & DRAWINGS, IMPLEMENTED NEW ITEM BLOCK, BOM, & REVISIONS TABLE.	2/27/2008
8		ADDED PG. 16 OF 16. CH'D -19 DIM. 1.25 TO 1.19., ADDED RB PLACARD -60 TO BOM.	5/12/2009
8A		ADDED NOTES 1 & 2, CH'D ALL BOM HARDWARE FROM STEEL TO S.S. & ADDED P/N'S PER R.W.	8/31/2011
9		CH'D TITLEBLOCK TOLERANCES FROM .005,.01,.1. ADDED -14 MISSING 10.50 DIM BETWEEN HOLES ON -11 MOUNTS & CH'D SOME TOLERANCES. ADDED -17A P.F. -59 TO Ø.125 PER G.E.	12/1/2011
10		CH'D -14 DIM FROM 7.3 TO 7.3±.015 AND ADDED NOTE PER S.E.	5/7/2012
11		-27A ADDED NESTING POCKET TO PART. -27B CH'D DIM WAS 1.00 IS 1.015 PER G.E.	3/29/2013
12	15-0347	UPDATED TO NEW DRAFTING STANDARDS. ADDED ADJUSTMENT NOTE SHEET 2. -1 CH'D DIM WAS Ø.500 IS .502±.010 -.000. -2 CH'D DIMS WAS 16.63 IS (16.630) WAS 5.563 IS (5.563). DELETED DIM 19.00. -3 CH'D DIMS WAS 5X Ø.375 IS 5X Ø.406. WAS R MIN IS 2X R.25 MAX. WAS 14.88 IS 2X 14.88. WAS 7.44 IS 2X 7.44. WAS 8.8 IS 2X 8.8. WAS 1.75 IS 2X 1.75. WAS 10ga IS .13(10ga). WAS 1.75 IS 2X 1.75. -5 CH'D DIMS WAS 4X Ø.375 IS 4X Ø.406. WAS 4X Ø.500 IS 4X Ø.520±.010-.000. WAS R MIN IS 2X R.25 MAX. WAS 4X 1.375 IS 2X 1.375. WAS 2X 15.50 IS 15.50. WAS 2X 5.56 IS 5.56. -7 CH'D DIM WAS .375 IS .38. -9 CH'D DIMS WAS Ø.500 IS Ø.520±.010-.000. WAS 188 IS .19. -11 CH'D DIMS WAS 4X Ø.375 IS 4X Ø.406. WAS R MIN IS 2X R.25 MAX. WAS 10ga IS .13(10ga). -13 CH'D DIM WAS (.120) IS .12. -14 CH'D DIMS WAS 8.0 IS (8.000). WAS 16.0 IS (16.000). WAS 4.500 IS (4.500). WAS .813 IS (.813). WAS 4X .875 IS (4X .875). DELETED DIM 5.1. -15 CH'D DIMS WAS Ø.547. WAS 8.875 IS 8.125. WAS 2.00 IS 1.50. WAS (.120) IS .12. -17 ADDED DIM (5,000). -17A MOVED Ø.125 HOLES TO -18 ASSY. CH'D DIN WAS 4X Ø.375 IS 4X Ø.406. -17B CH'D DIM WAS 10ga IS .13(10ga). -18 ADDED DIM 2X Ø.125-.129. ADDED TEMPLATE NOTE. -19 CH'D DIMS WAS 2X 1.53 IS (2X 1.530). WAS 2X 1.29 IS (1.290). WAS 2X Ø.125 IS 2X Ø.125-.129. ADDED DIMS 2X .94, (2X .593), 2.58, .47. -21 ADDED CENTER NOTE. -21B ADDED B/O REF #93560A180. -25A ADDED B/O REF #98750A103. -27 CH'D DIM WAS .250 IS .25. -27A DELETED DIMS 4X .063, 1.130. CH'D DIM WAS 22° IS (.22°). ADDED 4X CORNER RELIEF NOTE. -27B CH'D DIMS WAS Ø.377 IS Ø.3780-.3815. WAS .60 IS .	

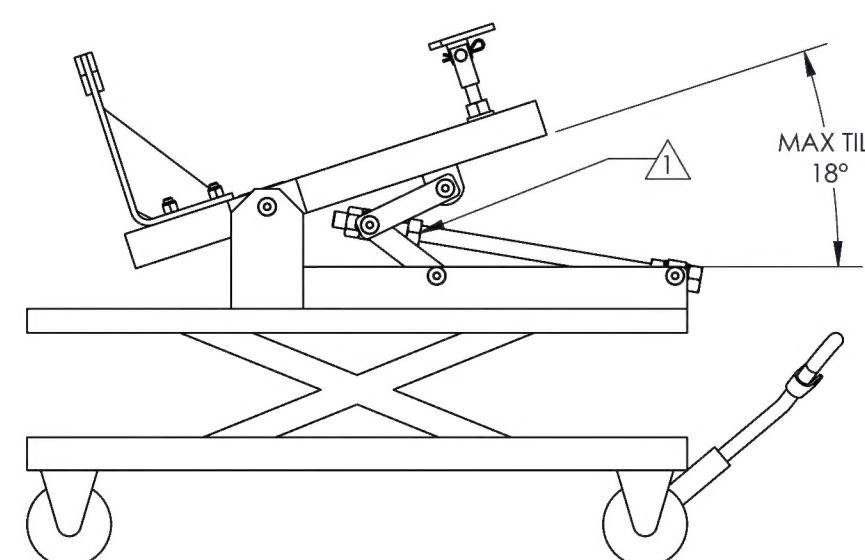
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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
13	16-0203	CH'D PART NUMBER WAS RB41011 IS PLACARD . ADDED NOTE .	11/2/2016	RJC	JAG



NOTES:

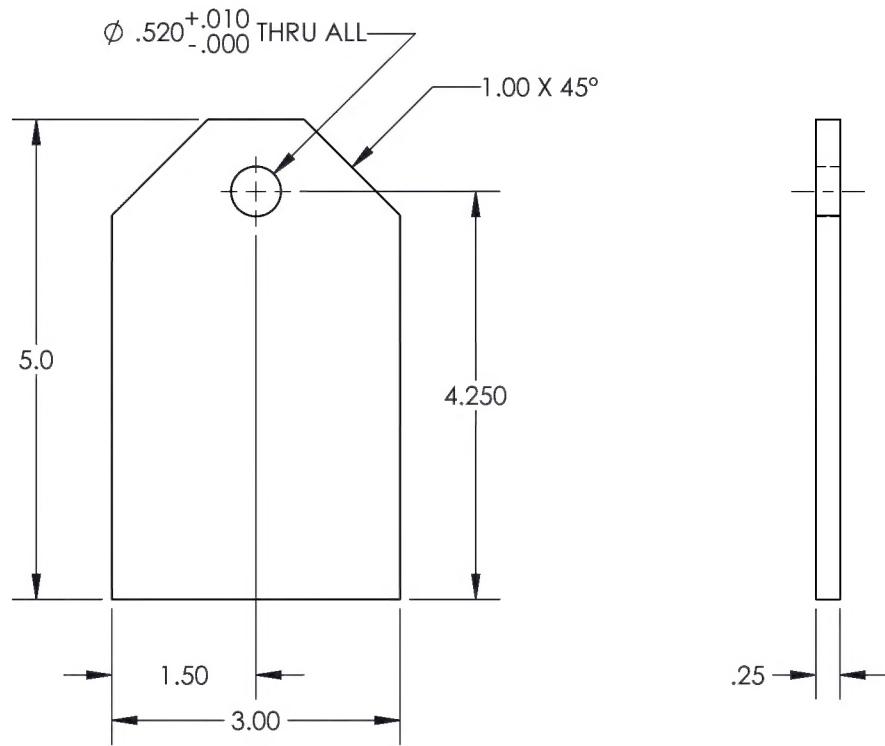
- 1 ADJUST -36 ACME NUT TAPPED FOR SET SCREW TO SET MAXIMUM TILT. SECURE WITH -41 SOCKET HEAD SET SCREWS.
- 2 ASSEMBLE MODIFIED PUMP HANDLE AND ATTACH TO CART. TRIM CABLE TO FIT. PRESSURE RELEASE MUST WORK SMOOTHLY.
- 3 MOUNT ORIGINAL LIFT CART PRESSURE RELEASE HANDLE IN -53 PUMP HANDLE WELDMENT.
- 4 RB41009 RED BARN PLACARD FOR NAVY ONLY. RB41011 DART PALCARD FOR ALL OTHERS.



DART AEROSPACE	
TITLE	
DWG NO.	
269T3301	REV 14
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125
SPEC	✓
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	SHWEIZER 330
SCALE	1:8
DATE	5/22/2001
SHEET	2 OF 37

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REVISIONS					
REV	ECR		DESCRIPTION	DATE	INITIAL
12	15-0347	-1	CH'D DIM WAS Ø .500 IS Ø .520 +.010 -.000.	11/6/2015	DPD JAG



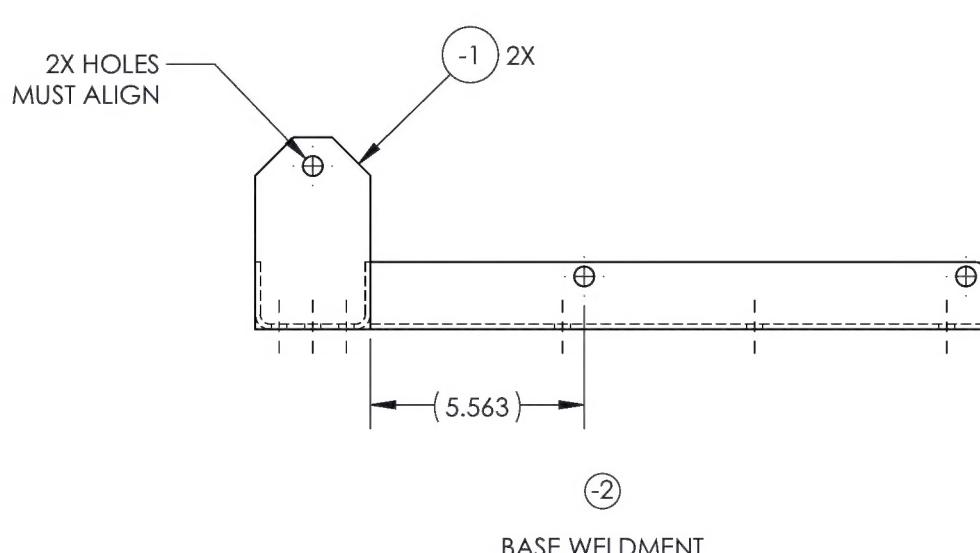
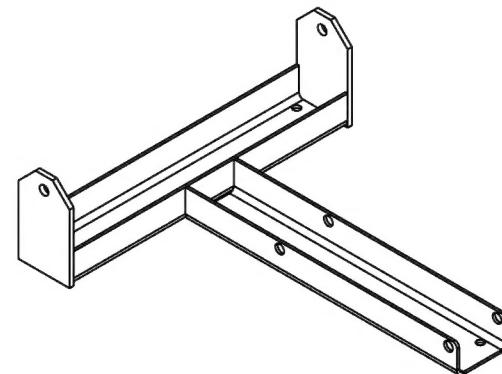
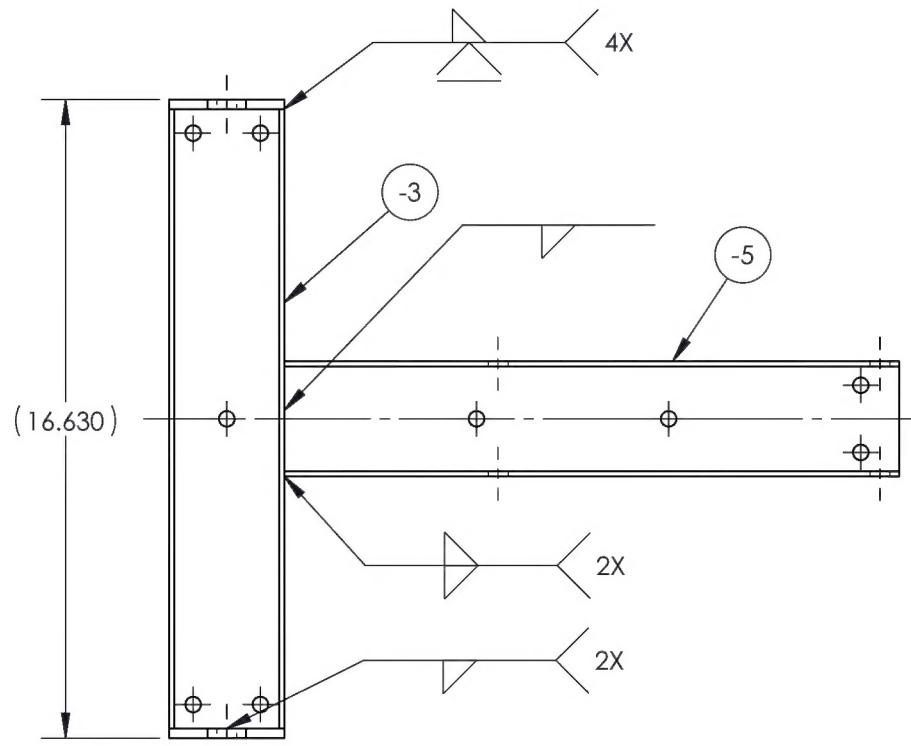
(-1)

BASE EARS

TITLE	
DART AEROSPACE	
TITLE ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-1	
REV 14	
MATERIAL 1018/1020 CR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT XXX ± .010 FRACTIONS ± 1/8	
TREAT XX ± .03 ANGLES ± 1°	
FINISH SEE -2 WELDMENT X ± .1 SURFACES = 125 ✓	
SPEC	
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL SHWEIZER 330	
SCALE	1:2
DATE	5/22/2001
SHEET 3 OF 37	

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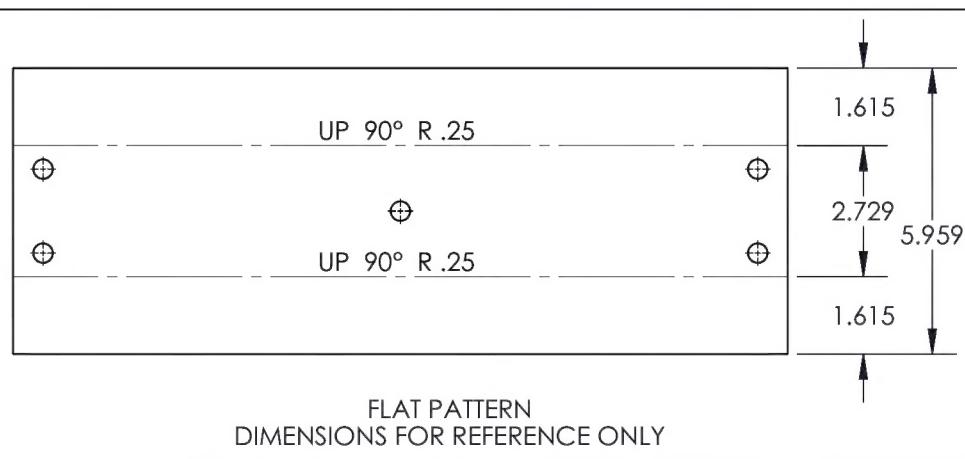
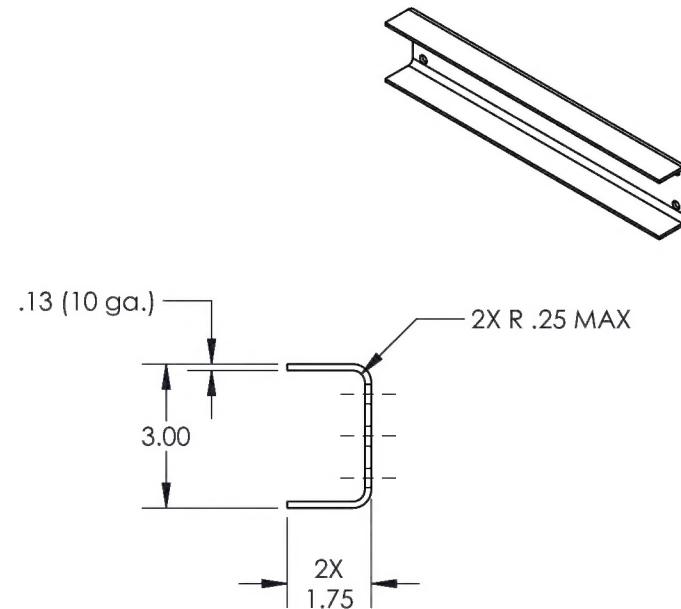
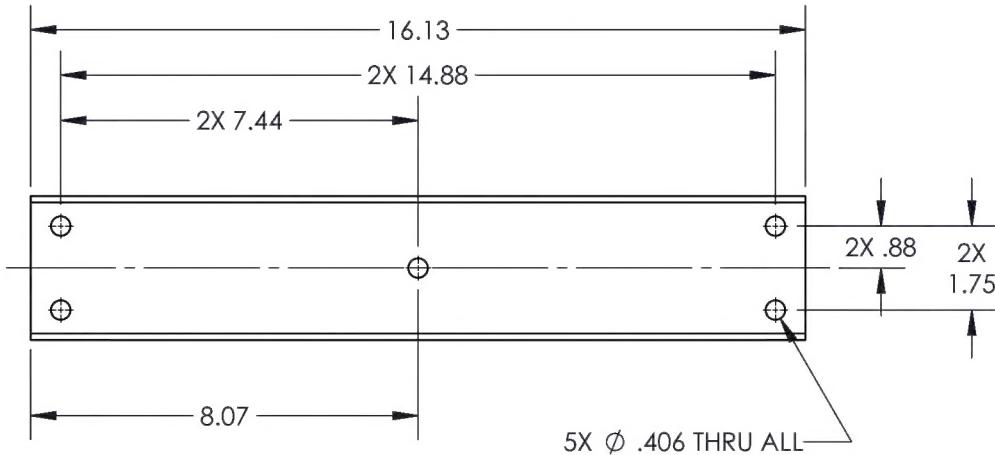
REV			ECR			DESCRIPTION			DATE			INITIAL			APPROVED		
12	15-0347		-2 CH'D DIMS WAS 16.63 IS (16.630), WAS 5.563 IS (5.563). DELETED DIM 19.00.						11/6/2015			DPD			JAG		



DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-2 REV 14	
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125 ✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	SHWEIZER 330
SCALE	1:5
DATE	5/22/2001
SHEET 4 OF 37	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		-3 FOUR HOLES CHANGED TO SLOTS TO BETTER FIT LIFT TABLE.	5/7/2003		
6		CHANGED -3 FOUR SLOTS TO HOLES AND APPROPRIATELY PLACED THEM.	11/21/2006	WP	
12	15-0347	-3 CH'D DIMS WAS 5X Ø .375 IS 5X Ø .406, WAS R MIN IS 2X R.25 MAX, WAS 14.88 IS 2X 14.88, WAS 7.44 IS 2X 7.44, WAS .88 IS 2X .88, WAS 1.75 IS 2X 1.75, WAS 10ga IS .13(10ga), WAS 1.75 IS 2X 1.75.	11/6/2015	DPD	JAG

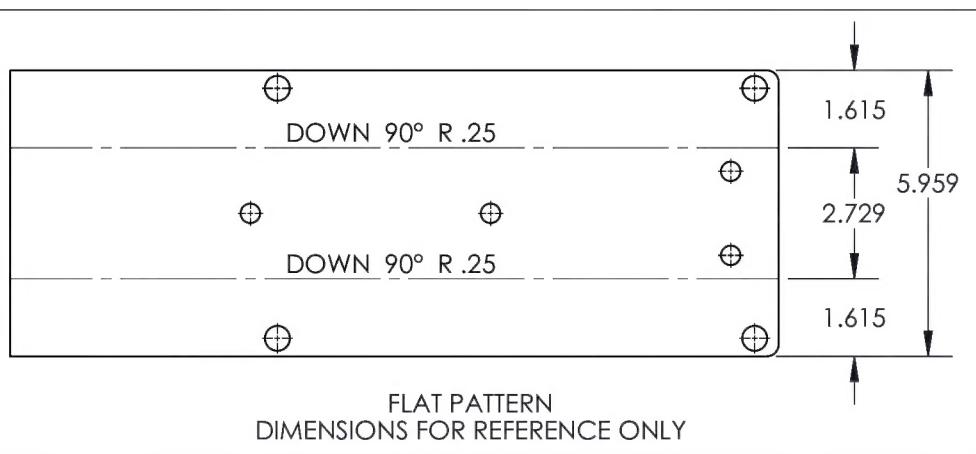
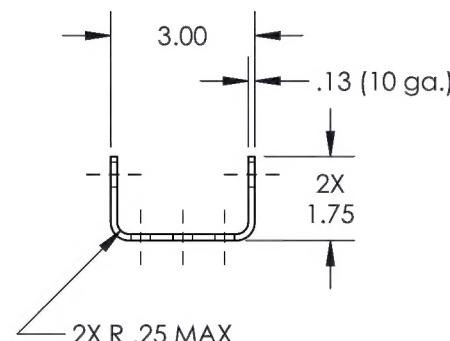
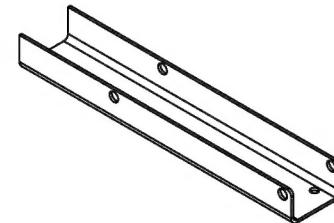
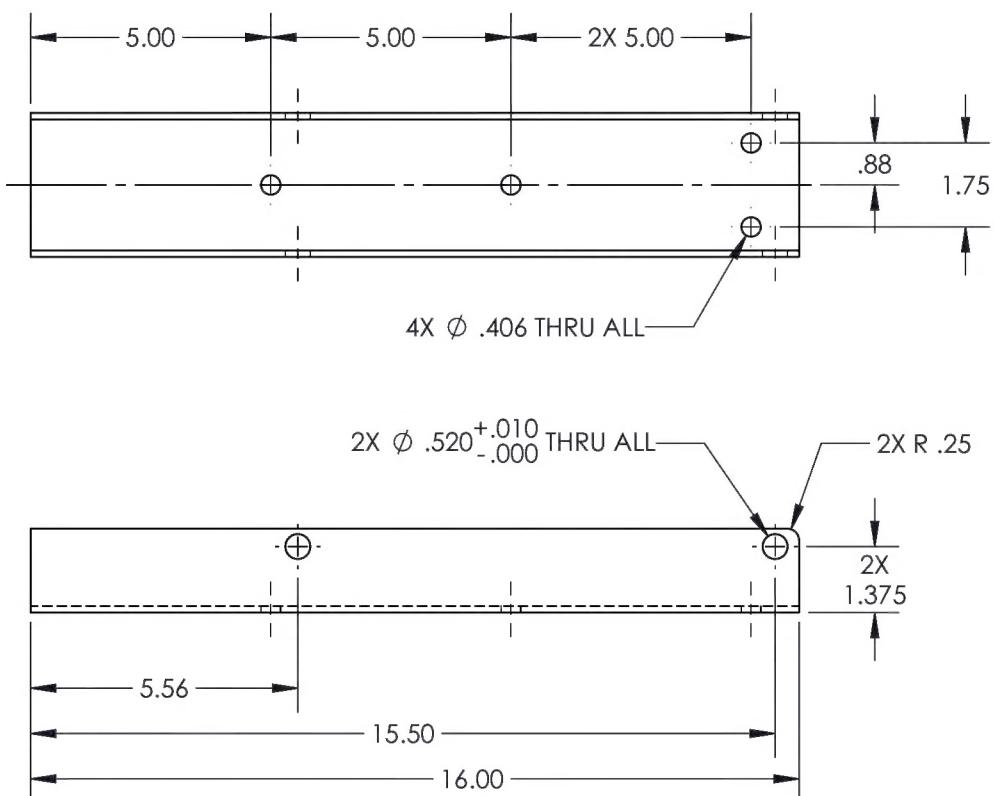


(3)
BASE TRAY

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-3	
REV 14	
MATERIAL 1018/1020 CR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY USED ON MODEL	
APPROVED: GILBERT SHWEIZER 330	
SCALE 1:4	DATE 5/22/2001
SHEET 5 OF 37	

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REV			ECR			DESCRIPTION			DATE			INITIAL			APPROVED		
12	15-0347		-5 CH'D DIMS WAS 4X Ø .375 IS 4X Ø .406, WAS 4X Ø .500 IS 4X Ø .520 +.010 -.000, WAS R MIN IS 2X R.25 MAX, WAS 4X 1.375 IS 2X 1.375, WAS 2X 15.50 IS 15.50, WAS 2X 5.56 IS 5.56.						11/6/2015			DPD			JAG		

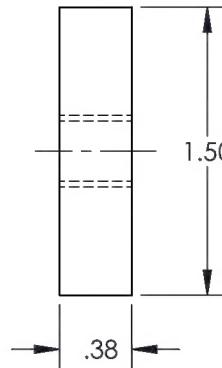
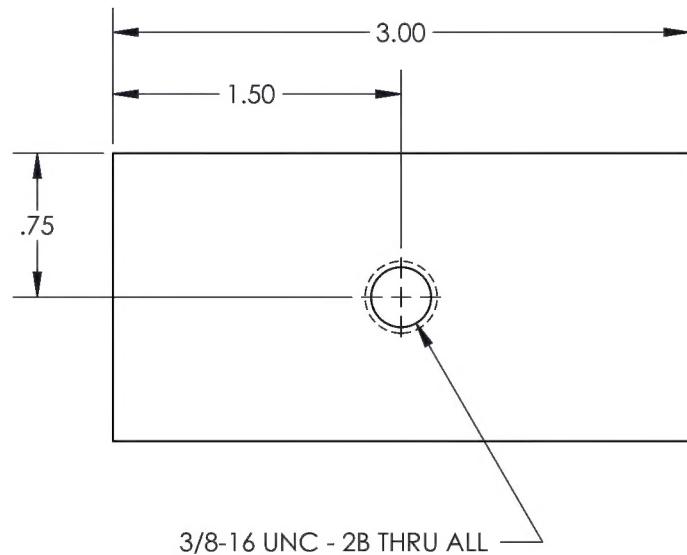
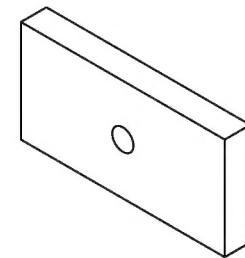


(5)
BASE ARM

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-5 REV 14	
MATERIAL 1018/1020 CR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY USED ON MODEL	
APPROVED: GILBERT SHWEIZER 330	
SCALE 1:4	DATE 5/22/2001
SHEET 6 OF 37	

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			REVISIONS		
REV	ECR		DESCRIPTION	DATE	INITIAL
12	15-0347	-7 CH'D DIM WAS .375 IS .38.		11/6/2015	DPD JAG



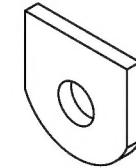
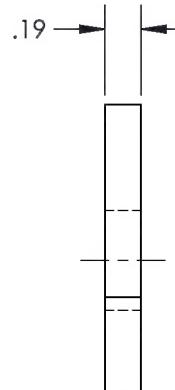
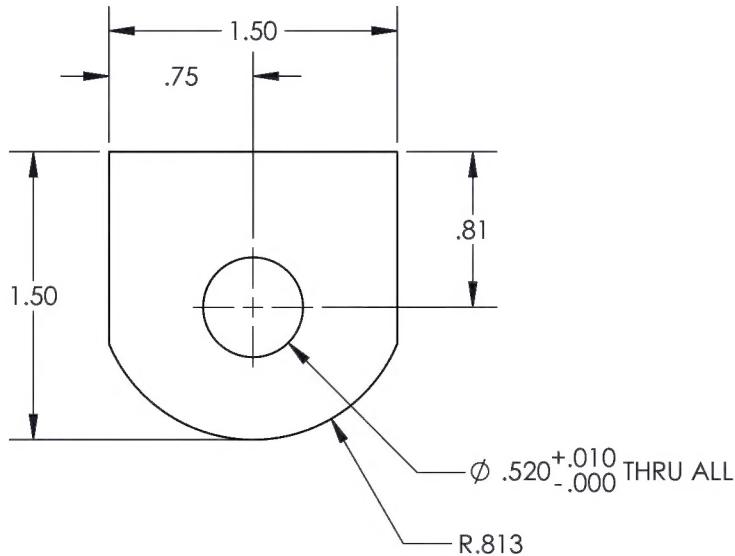
(7)

END PLATE

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-7 REV 14	
MAT'L A36/1018/1020 HR UNLESS OTHERWISE SPECIFIED	
HEAT DIMENSIONS ARE IN INCHES	
TREAT FRACTIONS $\pm \frac{1}{8}$	
FINISH SEE -14 WELDMENT .XX $\pm .03$ ANGLES $\pm 1^\circ$	
SPEC X $\pm .1$ SURFACES = 125 ✓	
DRAWN BY: COLE	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY USED ON MODEL	
APPROVED: GILBERT SHWEIZER 330	
SCALE 1:1	DATE 5/22/2001
SHEET 7 OF 37	

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REVISIONS					
REV	ECR		DESCRIPTION	DATE	INITIAL
12	15-0347	-9	CH'D DIMS WAS Ø .500 IS Ø .520 +.010 -.000, WAS .188 IS .19.	11/6/2015	DPD JAG

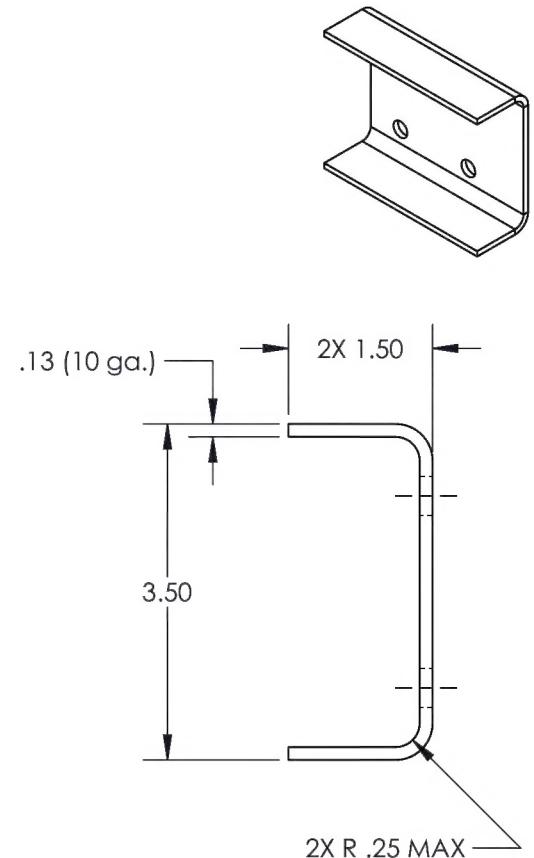
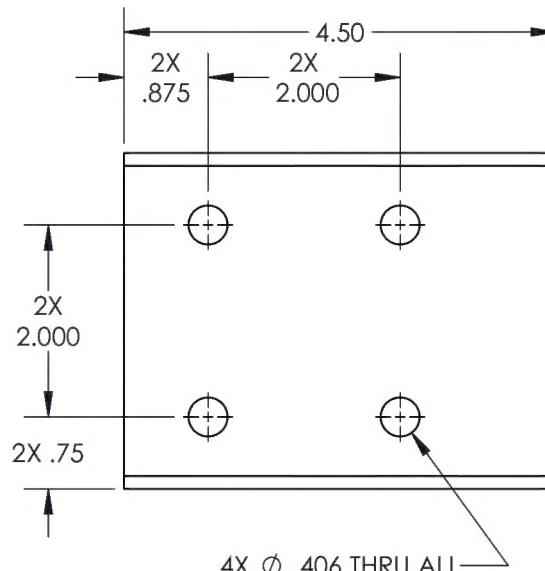
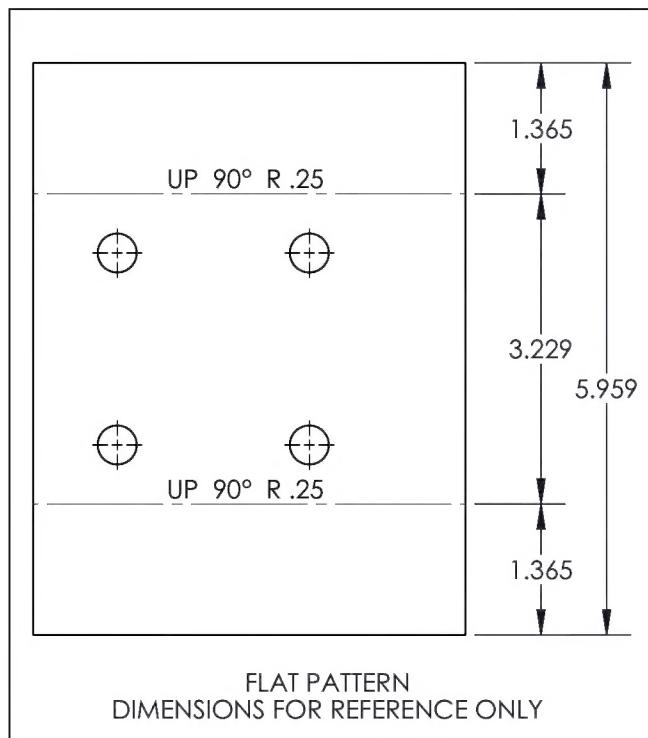


(-9)
PIVOT TABS

TITLE		DART AEROSPACE
DWG NO.		269T3301-9
REV		14
MAT'L 1018/1020 CR		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT XXX ± .010 FRACTIONS ± 1/8		
TREAT .XX ± .03 ANGLES ± 1°		
FINISH SEE -14 WELDMENT X ± .1 SURFACES = 125 ✓		
SPEC		
DRAWN BY: COLE		
CHECKED: DUERFELDT		
OPPS APPR: ANDERSON		
QA APPR: LINDSAY USED ON MODEL		
APPROVED: GILBERT SHWEIZER 330		
SCALE	1:1	DATE 5/22/2001
SHEET 8 OF 37		

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			REVISIONS		
REV	ECR		DESCRIPTION	DATE	INITIAL
12	15-0347		-11 CH'D DIMS WAS 4X Ø.375 IS 4X Ø.406, WAS R MIN IS 2X R.25 MAX, WAS 10ga IS .13(10ga).	11/6/2015	DPD JAG



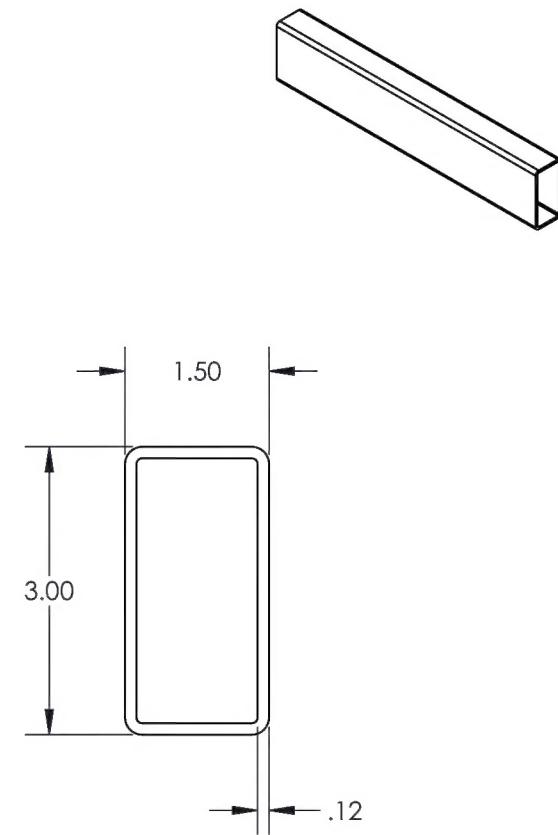
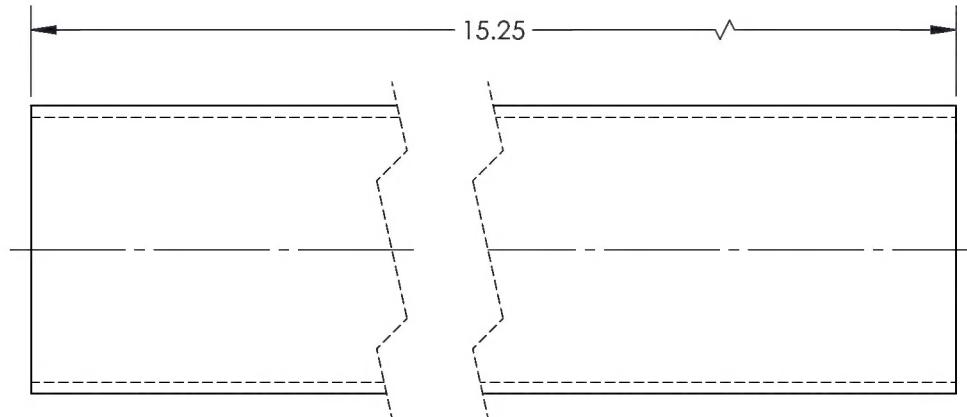
(-11)

CRADLE MOUNT

TITLE		DART AEROSPACE
DWG NO.		269T3301-11
REV		14
MATERIAL		1018/1020 CR
HEAT TREAT		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° X ± .1 SURFACES = 125 ✓
FINISH SEE -14 WELDMENT		
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY:		COLE
CHECKED:		DUERFELDT
OPPS APPR:		ANDERSON
QA APPR:		LINDSAY
APPROVED:		GILBERT
USED ON MODEL		SHWEIZER 330
SCALE	1:2	DATE 5/22/2001
SHEET 9 OF 37		

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
12	15-0347		-13 CH'D DIM WAS (.120) IS .12.	11/6/2015	DPD	JAG



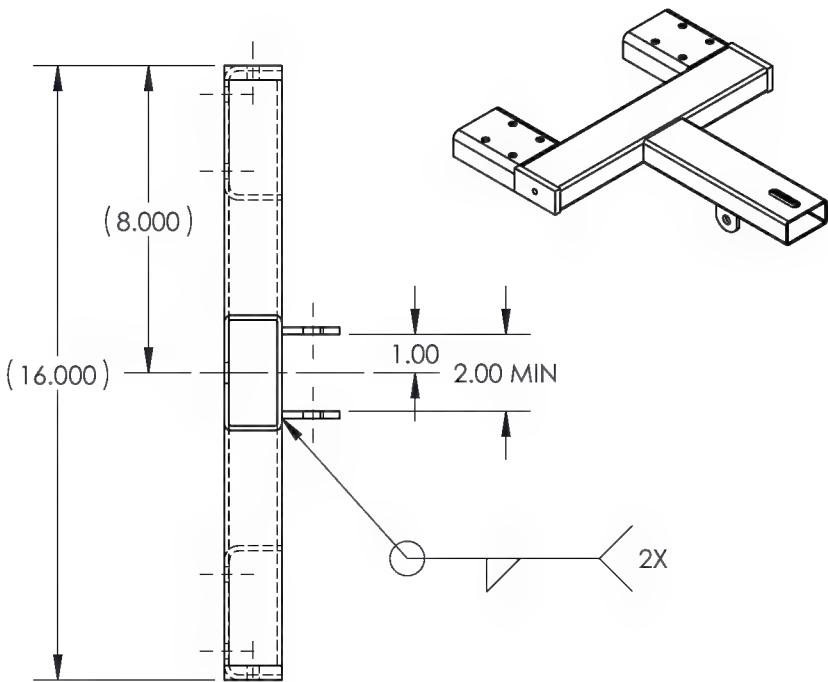
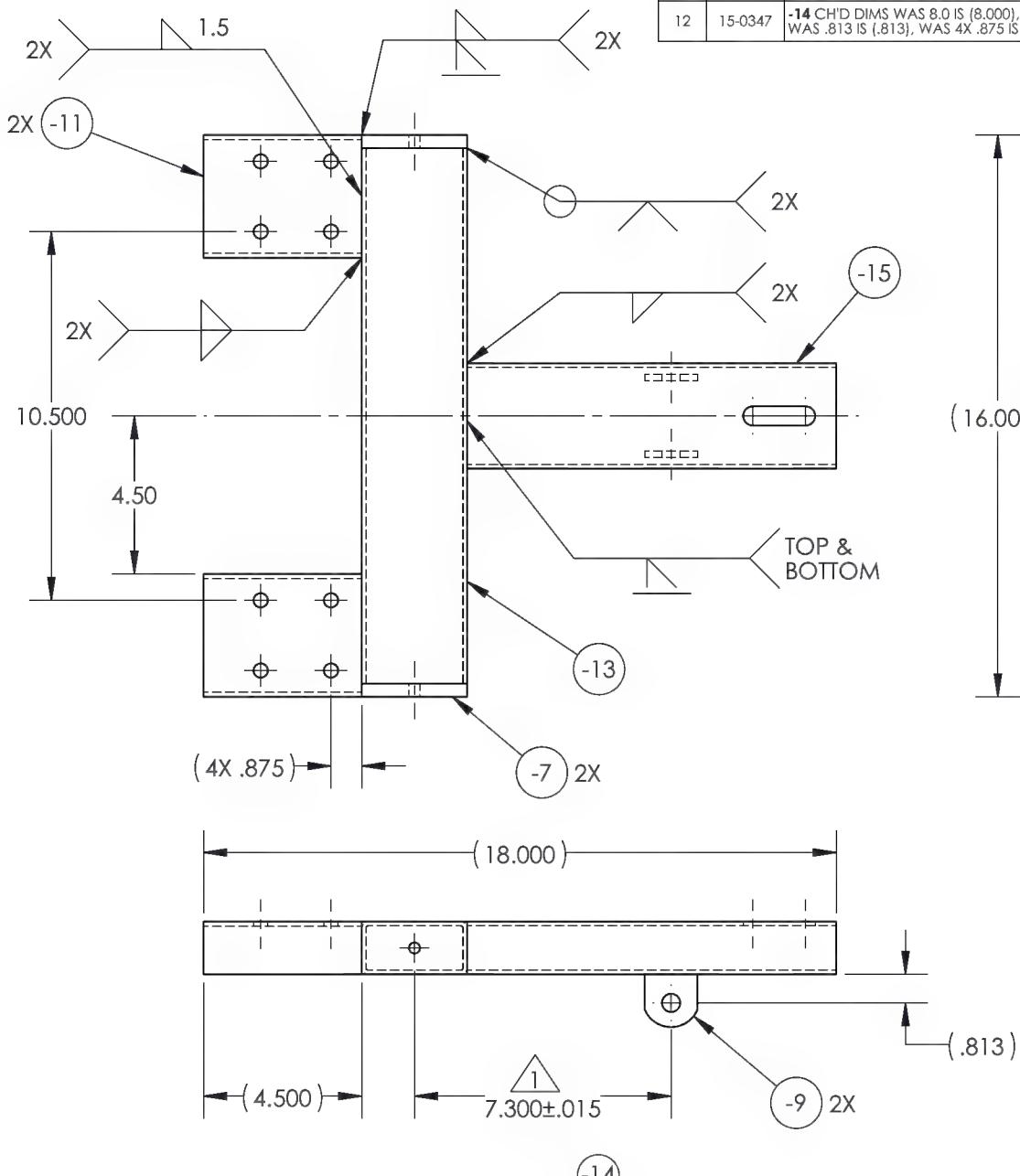
CROSS TUBE

-13

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-13 REV 14	
MATERIAL STEEL TUBE	
HEAT TREAT	
FINISH SEE -14 WELDMENT	
SPEC	
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SHWEIZER 330	
SCALE	1:2
DATE	5/22/2001
SHEET 10 OF 37	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
9		ADDED -14 MISSING 10.50 DIM BETWEEN HOLES ON -11 MOUNTS & CH'D SOME TOLERANCES PER G.E.	12/1/2011	RJC	GE
10		CH'D -14 DIM FROM 7.3 TO 7.3±.015 AND ADDED NOTE PER S.E.	5/7/2012	RJC	SE
12	15-0347	-14 CH'D DIMS WAS 8.0 IS (.8000), WAS 16.0 IS (.16000), WAS 18.0 IS (.18000), WAS 4.500 IS (.4500), WAS .813 IS (.813), WAS 4X .875 IS (4X .875). DELETED DIM 5.1.	11/6/2015	DPD	JAG



NOTE:

 USE RBT18640-101-A AS ALIGNMENT FIXTURE FOR WELDING -9.



ENGINE LIFT ASSEMBLY

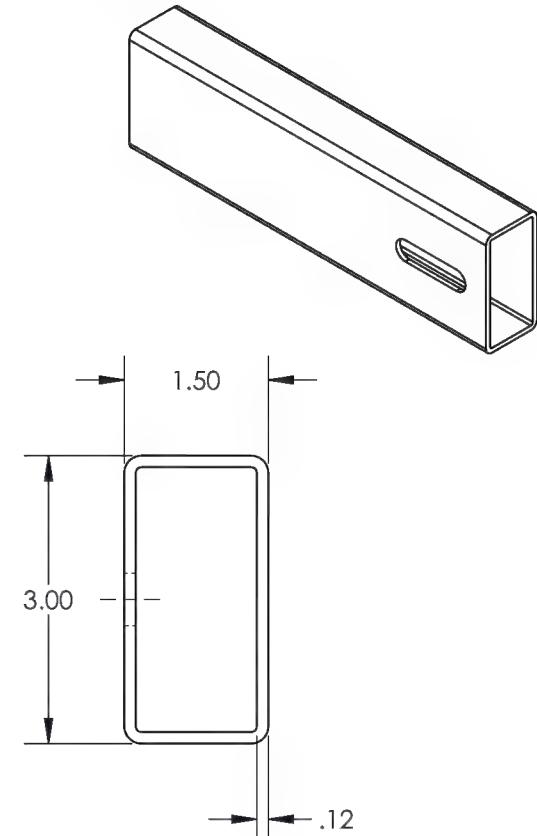
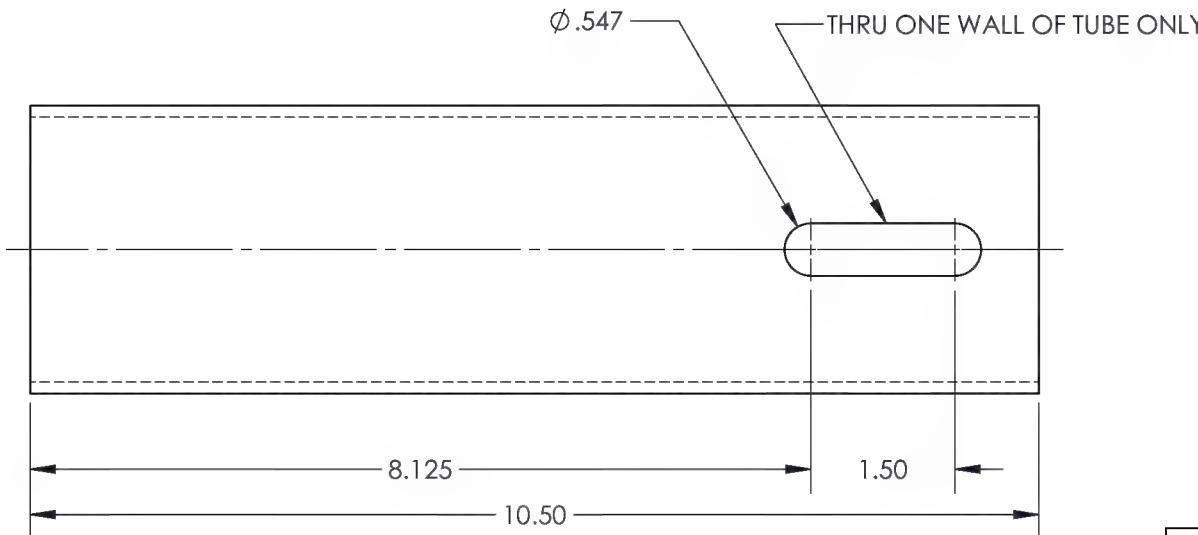
269T3301-14

REV
14

MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		XXX ± .010 FRACTIONS 1/8	
TREAT		XX ± .03 ANGLES ± 1°	
FINISH POWDER COAT WHITE		X ± .1 SURFACES = 125 ✓	
SPEC			
DRAWN BY: COLE		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		SHWEIZER 330	
SCALE	1:5	DATE	5/22/2001
		SHEET 11 OF 37	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-15 SLOT LENGTHENED TO ALLOW FOR GREATER ADJUSTMENT.	2/22/2002		
12	15-0347	-15 CH'D DIMS WAS Ø.500 IS Ø.547, WAS 8.875 IS 8.125, WAS 2.00 IS 1.50, WAS (.120) IS .12..	11/6/2015	DPD	JAG



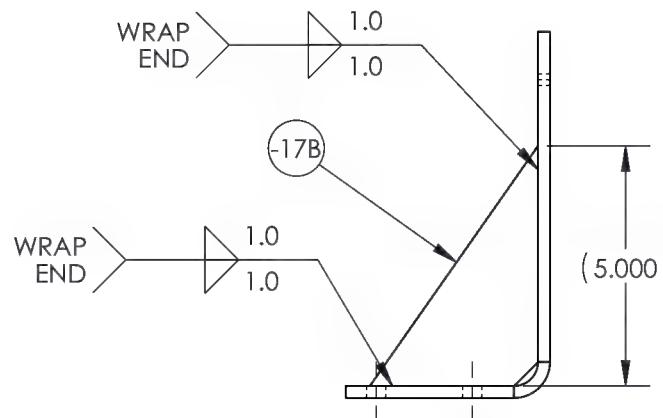
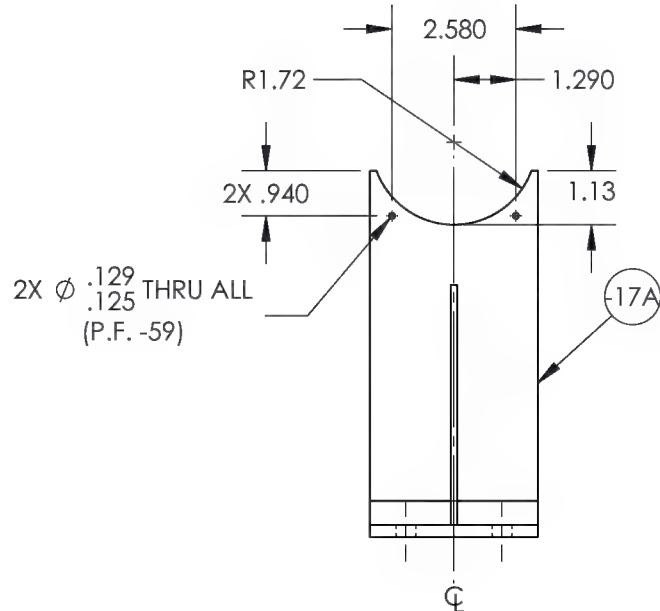
DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-15 REV 14	
MATERIAL STEEL TUBE UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT .XXX ± .010 FRACTIONS ± 1/8	
TREAT .XX ± .03 ANGLES ± 1°	
FINISH SEE -14 WELDMENT .X ± .1 SURFACES = 125 ✓	
SPEC	
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL SHWEIZER 330	
SCALE	1:2
DATE	5/22/2001
SHEET 12 OF 37	

(-15)

TUBE

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
12	15-0347	-17	ADDED DIM (5.000).		11/6/2015	DPD	JAG
14	17-0043	-17	ADDED DIM'S R1.72, 1.290, 2.580, 1.13, 2X .940, 2X Ø.129/.125 THRU ALL (P.F. -59).		2/13/2017	RJC	JAG



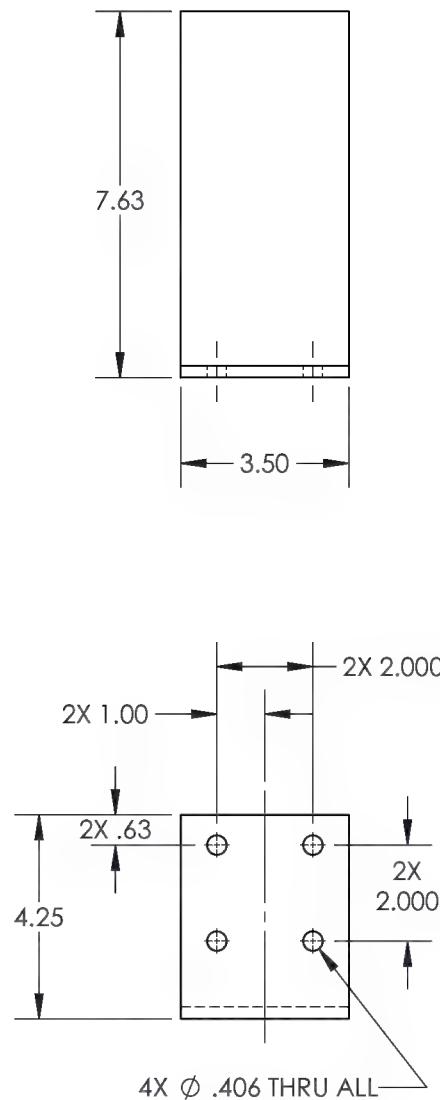
-17

CRADLE WELDMENT

TITLE		DART AEROSPACE
DWG NO.		269T3301-17
REV		14
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT		.XXX ± .010 FRACTIONS ± 1/8
FINISH		.XX ± .03 ANGLES ± 1°
SPEC		X ± .1 SURFACES = 125 ✓
DRAWN BY:		COLE
CHECKED:		DUERFELDT
OPPS APPR:		ANDERSON
QA APPR:		LINDSAY
APPROVED:		GILBERT
USED ON MODEL		SHWEIZER 330
SCALE	1:4	DATE 5/22/2001
SHEET 13 OF 37		

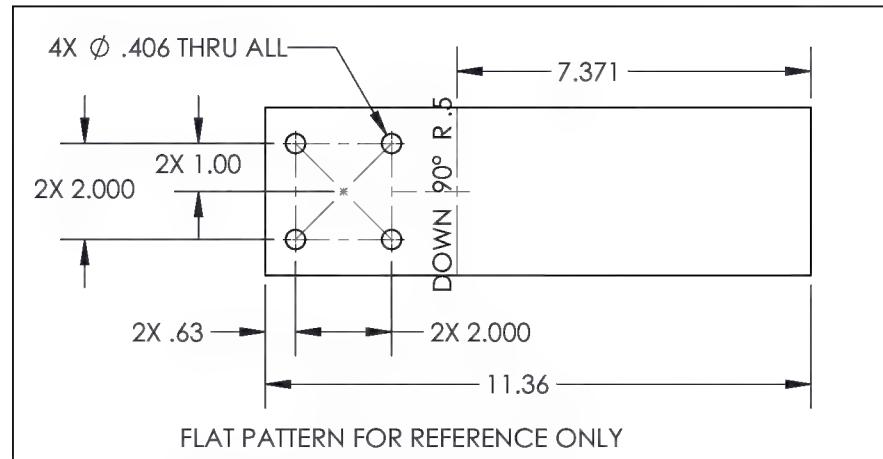
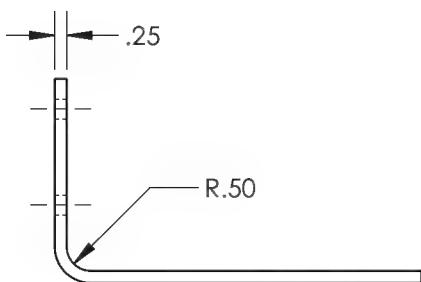
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
12	15-0347	-17A MOVED Ø.125 HOLES TO -18 ASSY. CH'D DIM WAS 4X Ø.375 IS 4X Ø.406.	11/6/2015	DPD	JAG
13	16-0203	-17A CH'D MATERIAL WAS A709 GRADE 36 IS A36/1018/1020 HR.	11/1/2016	RJC	JAG
14	17-0043	-17A DELETED DIM'S 1.13, 6.50 R1.72, ADDED DIM 7.63.	2/13/2017	RJC	JAG



-17A

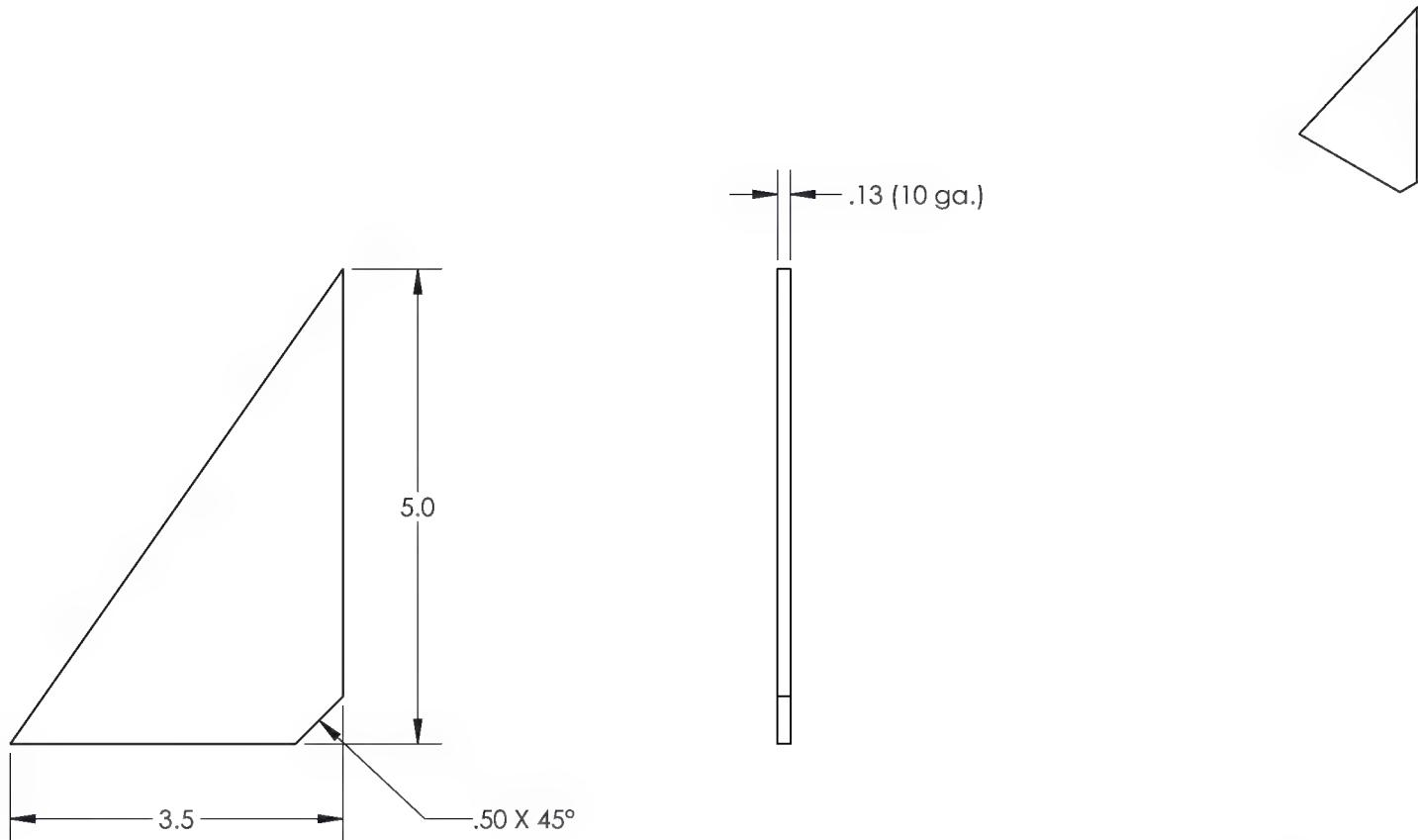
CRADLE ARM



DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-17A REV 14	
MATERIAL A36/1018/1020 HR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY USED ON MODEL	
APPROVED: GILBERT SHWEIZER 330	
SCALE	1:4
DATE	5/22/2001
SHEET 14 OF 37	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
12	15-0347	-17B CH'D DIM WAS 10ga IS .13(10ga).	11/6/2015	DPD	JAG
13	16-0203	-17B CH'D MATERIAL WAS 1018/1020 CR IS A36/1018/1020 HR.	11/1/2016	RJC	JAG



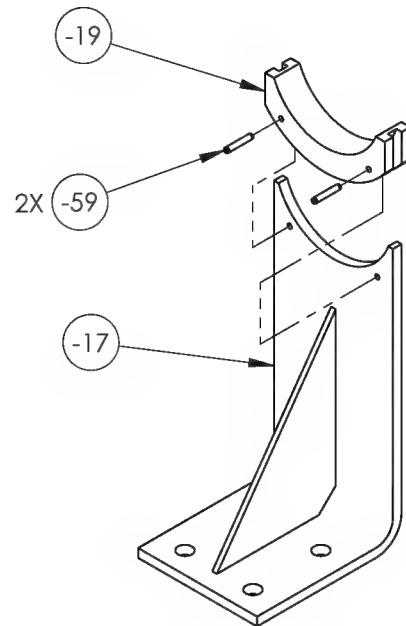
CRADLE ARM GUSSET

-17B

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-17B	
REV 14	
MAT'L A36/1018/1020 HR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX \pm .010 FRACTIONS \pm 1/8	
.XX \pm .03 ANGLES \pm 1°	
X \pm .1 SURFACES = 125	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
SHWEIZER 330	
SCALE	1:2
DATE	5/22/2001
SHEET 15 OF 37	

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
12	15-0347	-18	ADDED DIM 2X Ø.125-.129. ADDED TEMPLATE NOTE.		11/6/2015	DPD	JAG
13	16-0203	-18	CORRECTED P/N WAS -17A IS -17.		11/1/2016	RJC	JAG
14	17-0043	-18	DELETED FRONT VIEW WITH 2X Ø.129/.125 THRU ALL △ . DELETED NOTE △ .		2/13/2017	RJC	JAG



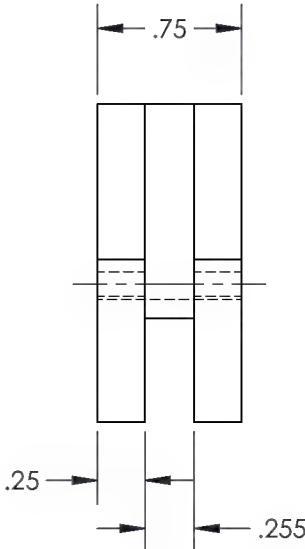
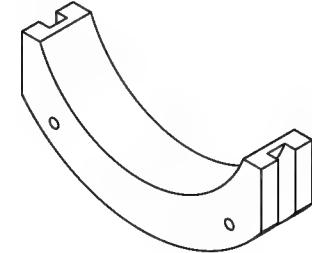
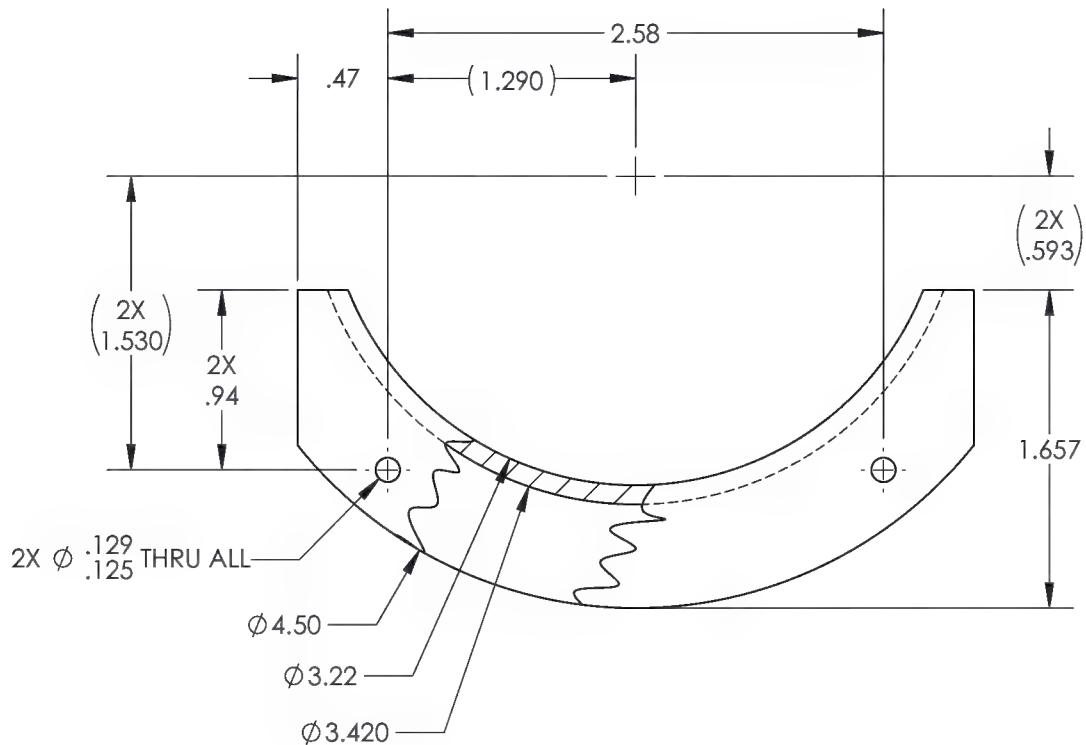
(-18)

CRADLE ARM ASSEMBLY

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-18 REV 14	
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT XXX ± .010 FRACTIONS ± 1/8	
TREAT XX ± .03 ANGLES ± 1°	
FINISH X ± .1 SURFACES = 125 ✓	
SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY: COLE	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY USED ON MODEL	
APPROVED: GILBERT SHWEIZER 330	
SCALE	1:2
DATE	5/22/2001
SHEET 16 OF 37	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-19 RADIUS INCREASE TO Ø3.220 FOR BETTER FIT ON ENGINE.	2/22/2002		
8		CH'D -19 DIM .125 TO 1.19.	5/12/2009	WP	
12	15-0347	-19 CH'D DIMS WAS 2X 1.53 IS (2X 1.530), WAS 2X 1.29 IS (1.290), WAS 2X Ø.125 IS 2X Ø.125-129. ADDED DIMS 2X .94, (2X .593), 2.58, .47.	11/6/2015	DPD	JAG
13	16-0203	-19 CH'D MATERIAL WAS BLACK UHMW IS DELRIN/ACETAL.	11/1/2016	RJC	JAG

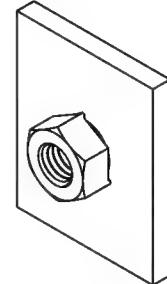
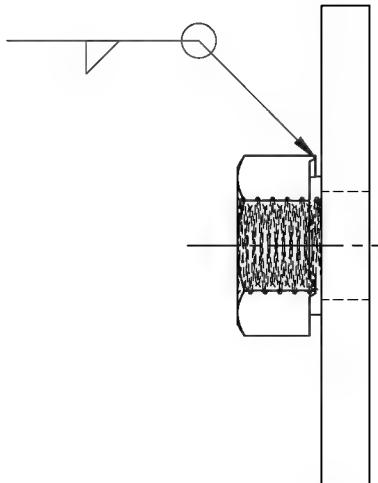
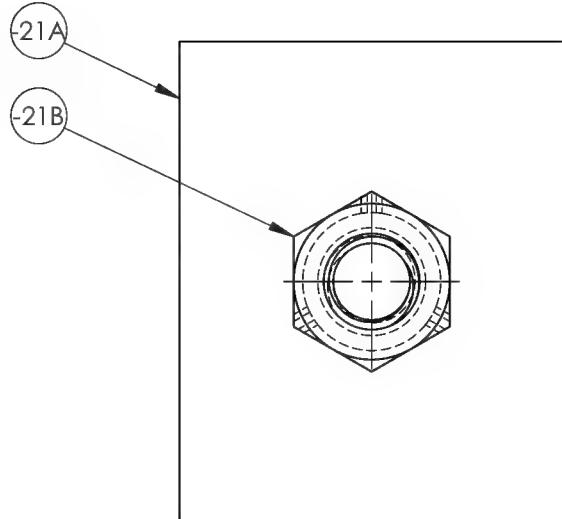


CRADLE PAD

 AEROSPACE			
TITLE			
ENGINE LIFT ASSEMBLY			
DWG NO. 269T3301-19 REV 14			
MATL DELRIN/ACETAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
FEAT TREAT		$\pm .010$ FRACTIONS $\pm 1/8$	
FINISH		$\pm .03$ ANGLES $\pm 1^\circ$	
SPEC		$\pm .1$ SURFACES = 125	
DRAWN BY: COLE		1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR $.015R$	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		SHWEIZER 330	
SCALE	1:1	DATE	5/22/2001
		SHEET 17 OF 37	

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REV			ECR			DESCRIPTION			REVISIONS		
DATE	INITIAL	APPROVED									
11/6/2015	DPD	JAG				-21	ADDED CENTER NOTE.				



(-21)

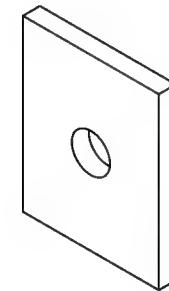
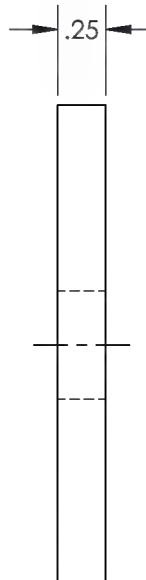
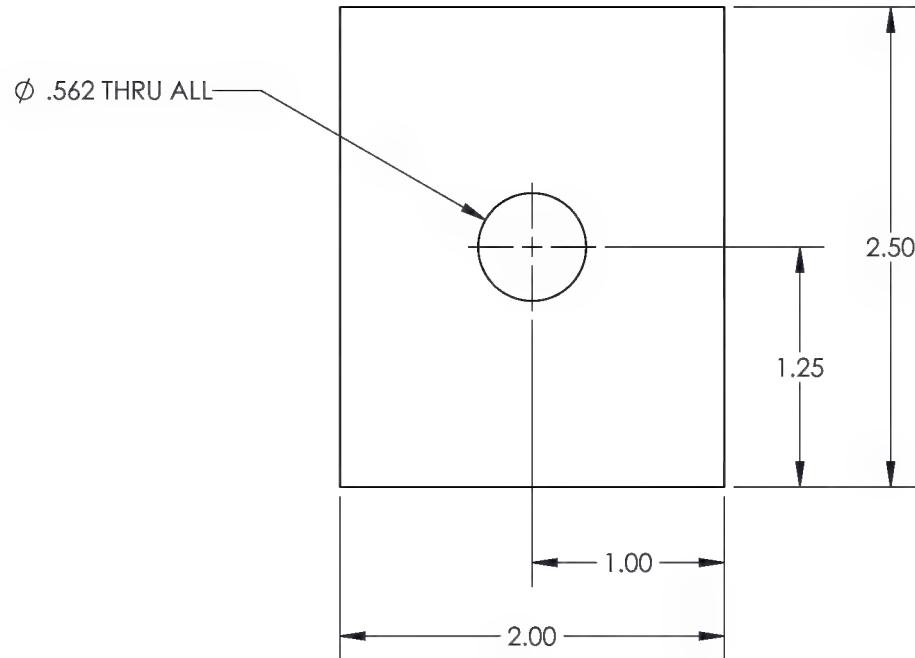
NUT PLATE WELDMENT

NOTE:
CENTER -21B WELDNUT ON HOLE OF -21A PLATE.

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-21	
REV 14	
MATERIAL	
HEAT	
TREAT	
FINISH BLACK ZINC	
SPEC ASTM B633 TYPE II SC 2	
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SHWEIZER 330	
SCALE	1:1
DATE	5/22/2001
SHEET 18 OF 37	

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



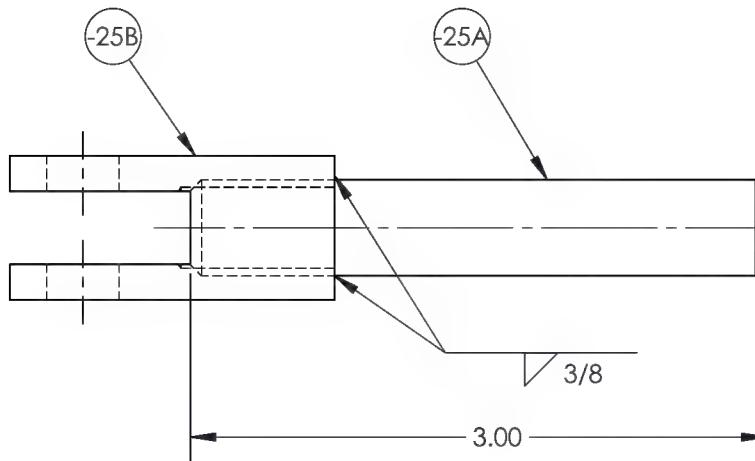
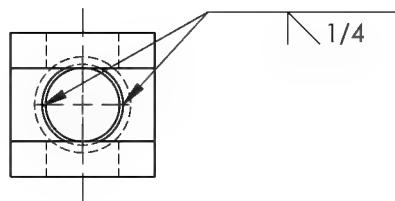
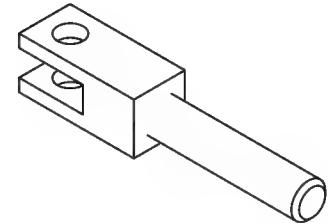
-21A

PLATE

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-21A REV 14	
MATERIAL A36/1018/1020 HR UNLESS OTHERWISE SPECIFIED	
HEAT DIMENSIONS ARE IN INCHES	
TREAT FRACTIONS $\pm \frac{1}{8}$	
FINISH SEE -21 WELDMENT .XX $\pm .03$ ANGLES $\pm 1^\circ$	
SPEC X $\pm .1$ SURFACES = 125 ✓	
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL SHWEIZER 330	
SCALE	1:1
DATE	5/22/2001
SHEET 19 OF 37	

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REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
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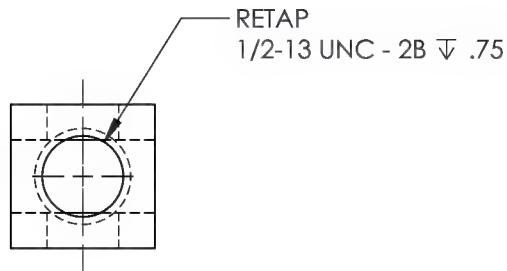
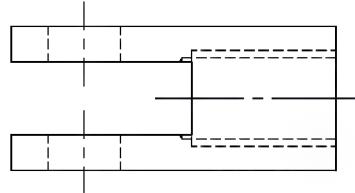
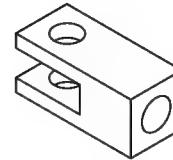
-25

STUD WELDMENT

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-25	
REV 14	
MATERIAL	
HEAT TREAT	
FINISH BLACK ZINC	
SPEC ASTM B633 TYPE II SC 2	
DRAWN BY: COLE	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
SCALE 1:1	DATE 5/22/2001
USED ON MODEL	
SHWEIZER 330	
SHEET 20 OF 37	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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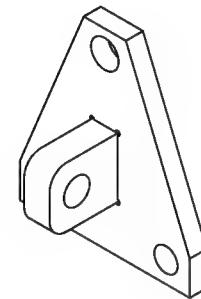
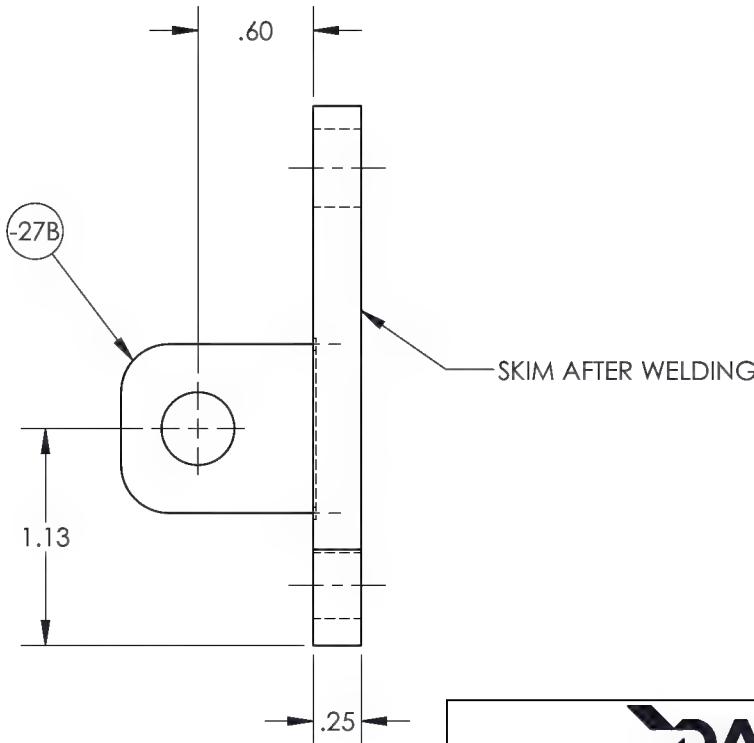
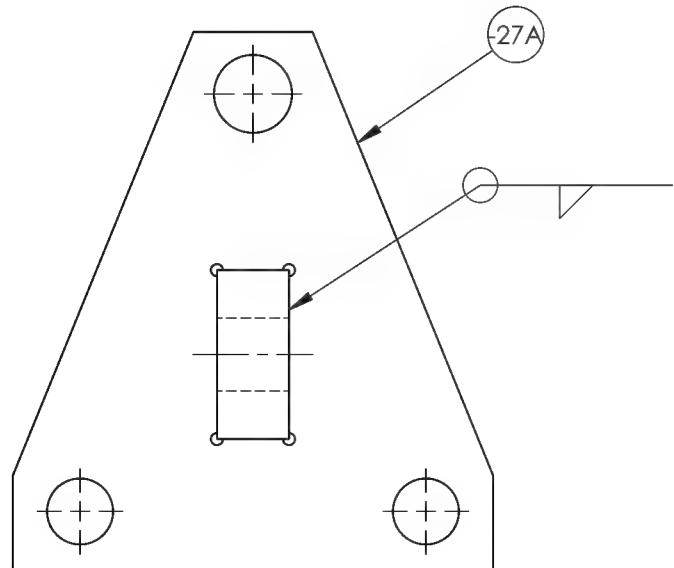
-25B

TAPPED CLEVIS YOKE

TITLE	
DART AEROSPACE	
DWG NO. 269T3301-25B	
REV 14	
MATERIAL STEEL	
HEAT	
TREAT	
FINISH SEE -25 WELDMENT	
SPEC	
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SHWEIZER 330	
SCALE	1:1
DATE	5/22/2001
SHEET 21 OF 37	

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REV			ECR			DESCRIPTION			REVISIONS		
12	15-0347	-27 CH'D DIM WAS .250 IS .25.							DATE	INITIAL	APPROVED
									11/6/2015	DPD	JAG



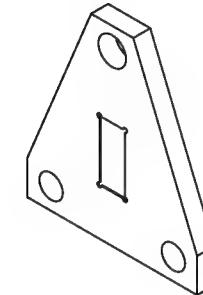
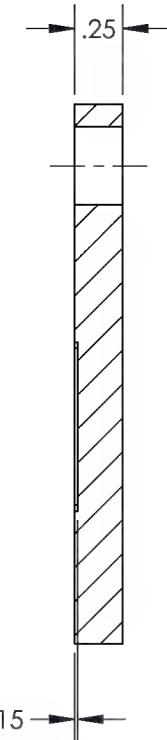
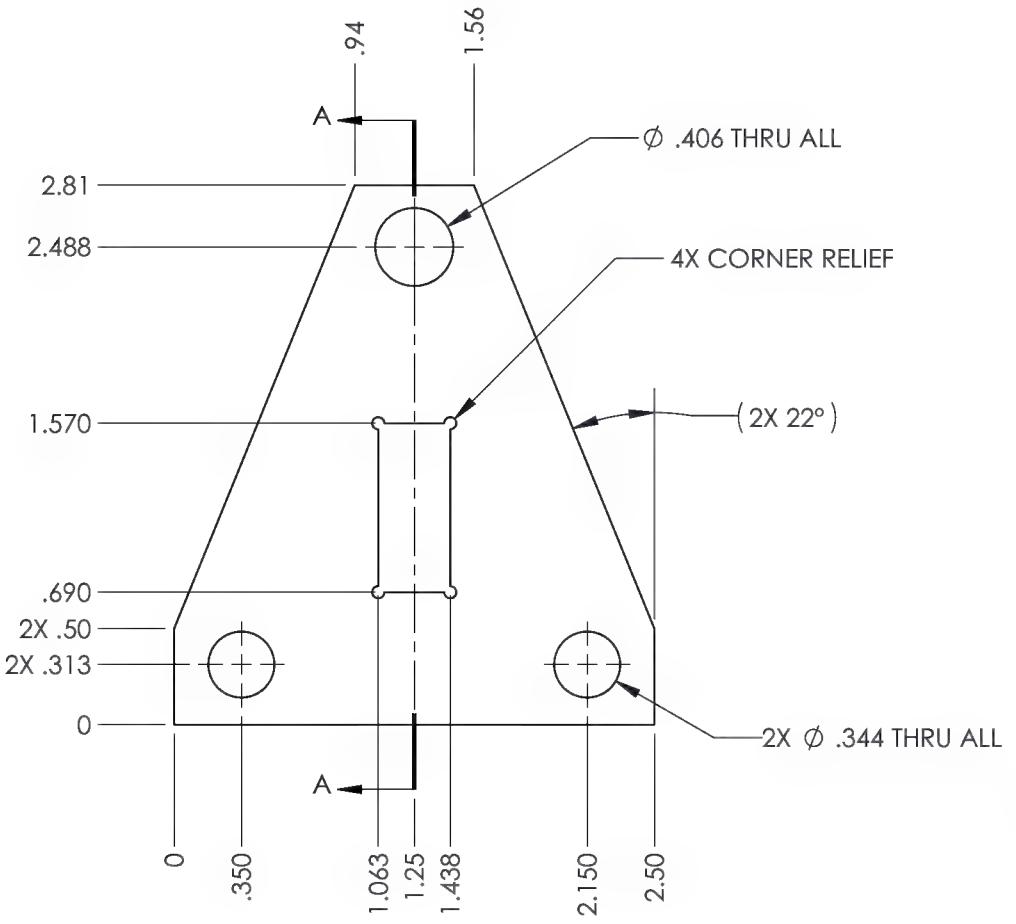
(-27)

FRONT ENGINE MOUNT WELDMENT

TITLE		DART AEROSPACE	
DWG NO.		269T3301-27	
REV		14	
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .010 FRACTIONS ± 1/8	
TREAT		.XX ± .03 ANGLES ± 1°	
FINISH		X ± .1 SURFACES = 125 ✓	
SPEC ASTM B633 TYPE II SC 2		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY: COLE		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED: DUERFELDT		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR: ANDERSON		USED ON MODEL	
QA APPR: LINDSAY		SHWEIZER 330	
APPROVED: GILBERT			
SCALE 1:1		DATE 5/22/2001	
		SHEET 22 OF 37	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
11		-27A ADDED NESTING POCKET TO PART.	3/29/2013	BIM	GE
12	15-0347	-27A DELETED DIMS 4X .063, 1.130. CH'D DIM WAS 22° IS (22°). ADDED 4X CORNER RELIEF NOTE.	11/6/2015	DPD	JAG



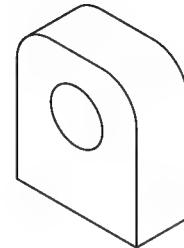
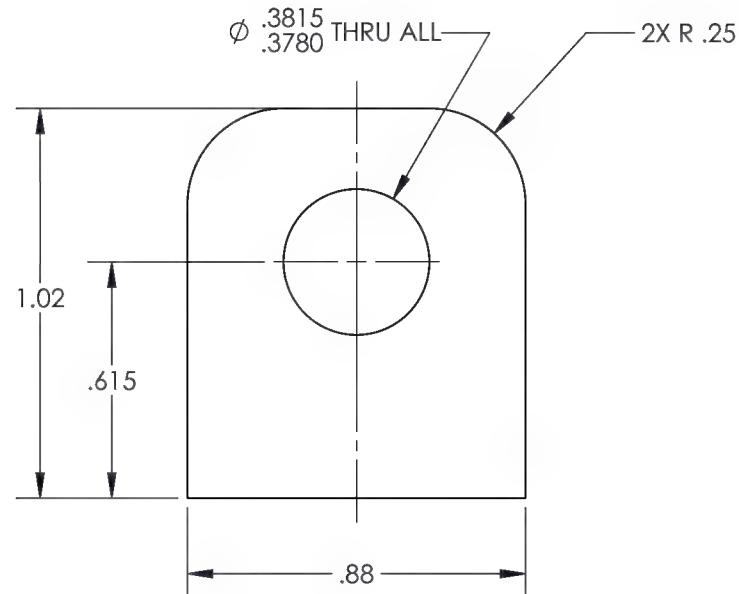
MOUNT PLATE

-27A

TITLE		DART AEROSPACE	
DWG NO.		269T3301-27A	
REV		14	
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .010 FRACTIONS ± 1/8	
TREAT		.XX ± .03 ANGLES ± 1°	
FINISH SEE -27 WELDMENT		X ± .1 SURFACES = 125 ✓	
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY:		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED:		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR:		QA APPR: LINDSAY USED ON MODEL	
APPROVED:		GILBERT SHWEIZER 330	
SCALE	1:1	DATE	5/22/2001
SHEET 23 OF 37			

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		CHANGED -27B TAB TO MATE WITH OFF THE SHELF CLEVIS.	6/3/2002		
11		-27B CH'D DIM WAS 1.00 IS 1.015 PER G.E.	3/29/2013	BIM	GE
12	15-0347	-27B CH'D DIMS WAS ϕ .377 IS ϕ .3780-.3815, WAS .60 IS .615, WAS 1.015 IS 1.02.	11/11/2015	DPD	JAG



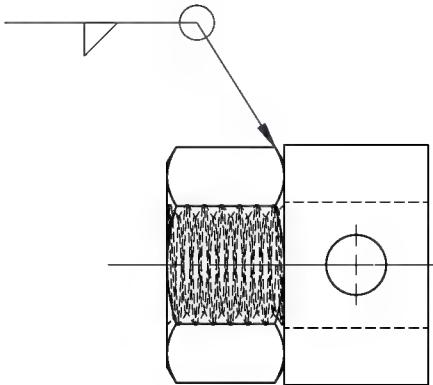
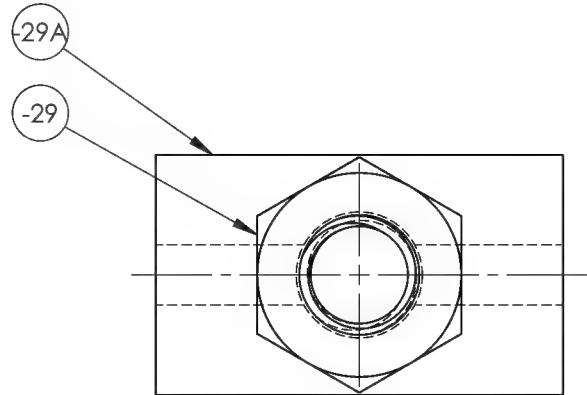
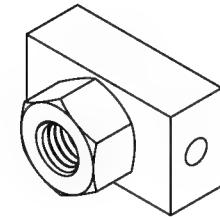
(-27B)

TAB

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-27B REV 14	
MATERIAL A36/1018/1020 HR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH SEE -27 WELDMENT	
SPEC	X ± .1 SURFACES = 125 ✓
DRAWN BY:	COLE
CHECKED:	
OPPS APPR:	
QA APPR:	USED ON MODEL
APPROVED:	Not Approved For Mfg SHWEIZER 330
SCALE	2:1
DATE	5/22/2001
SHEET 24 OF 37	

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REV			ECR			DESCRIPTION			REVISIONS		
12	15-0347	-28	ADDED CENTER NOTE.						DATE	INITIAL	APPROVED
									11/6/2015	DPD	JAG



NOTE:
CENTER -29 ACME NUT ON HOLE OF -29A REAR PIVOT BLOCK.



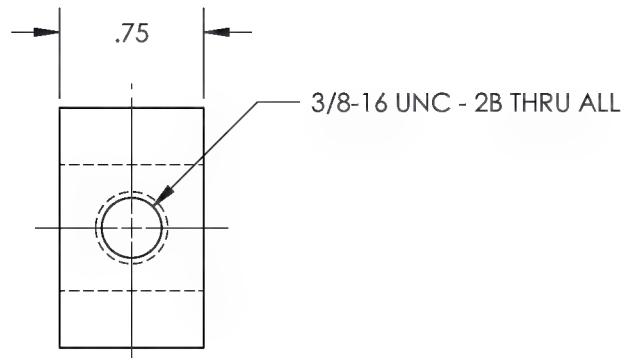
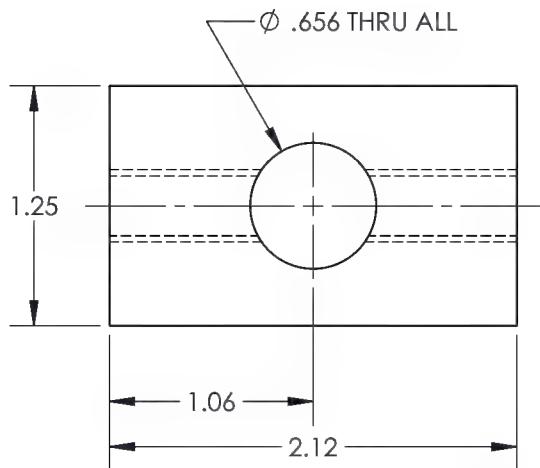
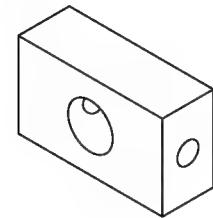
TITLE		ENGINE LIFT ASSEMBLY	
DWG NO.		269T3301-28	
		REV 14	
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .010 FRACTIONS ± 1/8	
TREAT		.XX ± .03 ANGLES ± 1°	
FINISH		X ± .1 SURFACES = 125 ✓	
SPEC ASTM B633 TYPE II SC 2		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY: COLE		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED: DUERFELDT		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR: ANDERSON		USED ON MODEL	
QA APPR: LINDSAY		SHWEIZER 330	
APPROVED: GILBERT			
SCALE 1:1		DATE 5/22/2001	
		SHEET 25 OF 37	

(-28)

REAR PIVOT BLOCK WELDMENT

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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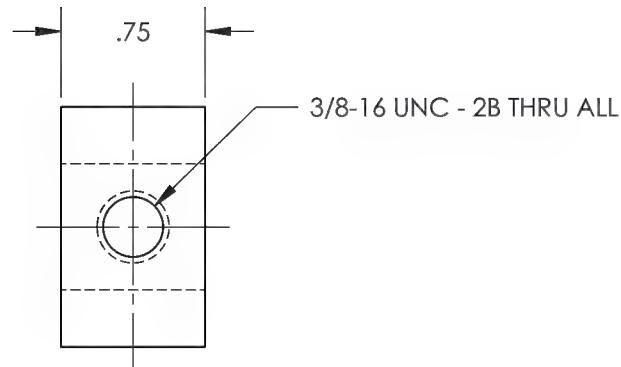
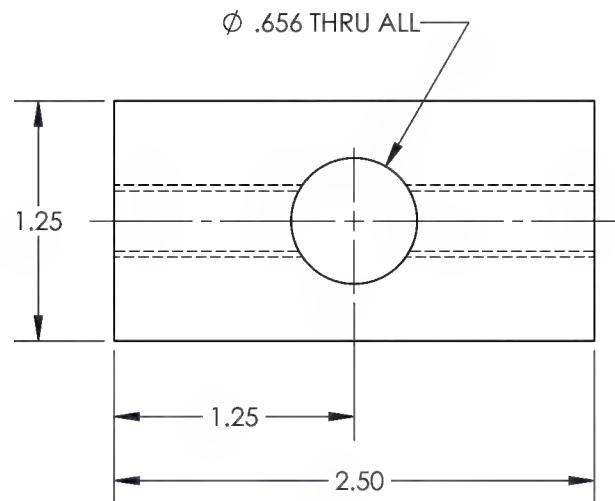
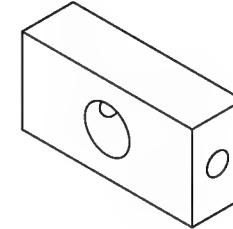
REAR PIVOT BLOCK

-29A

TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO.	269T3301-29A
REV	14
MATERIAL A36/1018/1020 HR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH SEE -28 WELDMENT	
SPEC	X ± .1 SURFACES = 125 ✓
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
SHWEIZER 330	
SCALE	1:1
DATE	5/22/2001
SHEET 26 OF 37	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6		ADDED C-BORES TO -29 PIVOT BLOCK.	11/21/2006	WP	
12	15-0347	-29B CH'D DIMS WAS 2.75 IS 2.50, WAS 2X 3/8-16 UNC \sqcup Ø.500 \downarrow .125 IS 3/8-16 UNC-2B.	11/12/2015	DPD	JAG



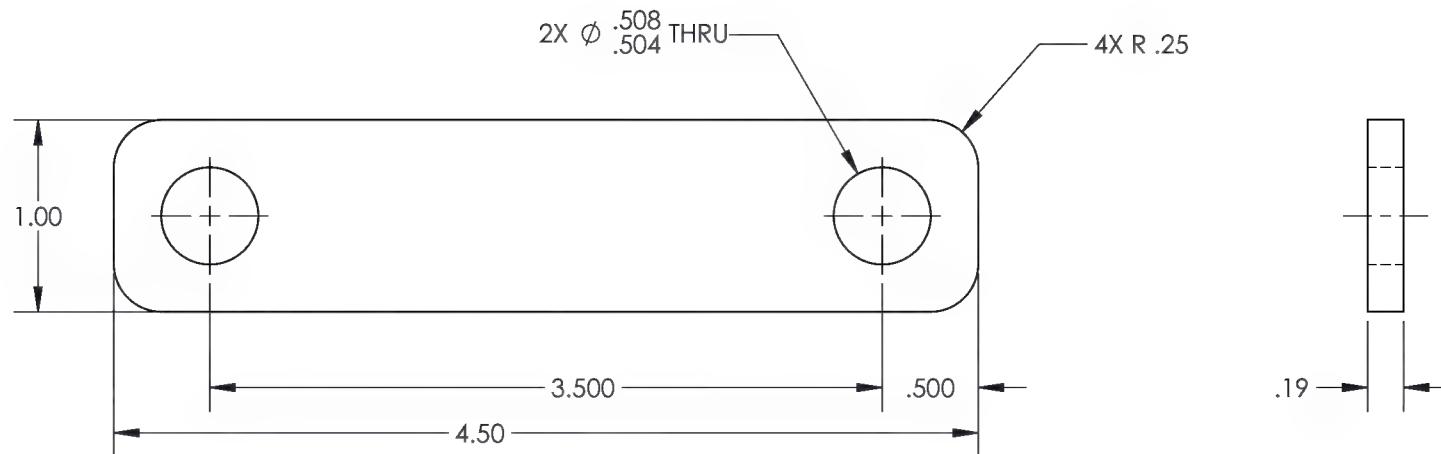
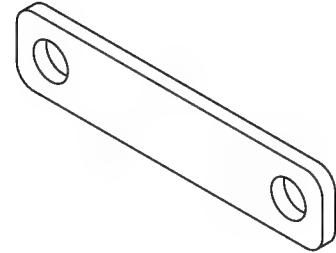
-29B

FRONT PIVOT BLOCK

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-29B REV 14	
MAT'L A36/1018/1020 HR UNLESS OTHERWISE SPECIFIED	
HEAT FRACTIONS \pm 1/8	
TREAT .XXX \pm .010	
FINISH BLACK ZINC .XX \pm .03 ANGLES \pm 1°	
SPEC ASTM B633 TYPE II SC 2 .X \pm .1 SURFACES = 125 ✓	
DRAWN BY: COLE	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY USED ON MODEL	
APPROVED: GILBERT SHWEIZER 330	
SCALE 1:1	DATE 5/22/2001
SHEET 27 OF 37	

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REVISIONS					
REV	ECR		DESCRIPTION	DATE	INITIAL
12	15-0347	-31	CH'D DIMS WAS Ø.500 IS 2X Ø.504-.508, WAS R.25 IS 4X R.25, WAS .188 IS .19.	11/11/2015	DPD JAG



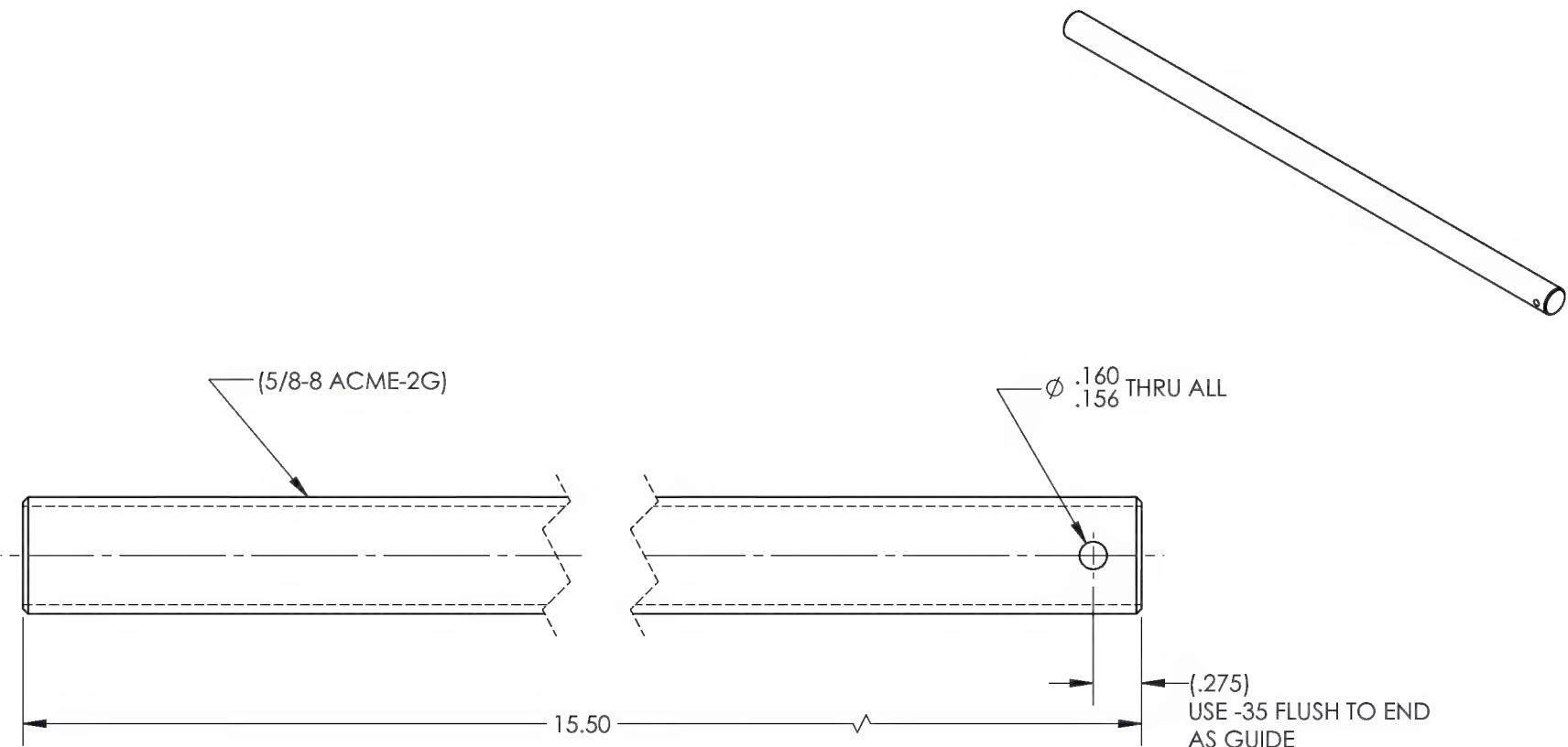
DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-31 REV 14	
MAT'L A36/1018/1020 HR UNLESS OTHERWISE SPECIFIED	
HEAT DIMENSIONS ARE IN INCHES	
TREAT FRACTIONS ± 1/8	
FINISH BLACK ZINC ANGLES ± 1°	
SPEC ASTM B633 TYPE II SC 2 SURFACES = 125 ✓	
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL SHWEIZER 330	
SCALE	1:1
DATE	5/22/2001
SHEET 28 OF 37	

(-31)

LINK

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
12	15-0347	-33 CH'D DIM WAS \varnothing .156 IS \varnothing .156-.160. ADDED DIM (5/8-8 ACME-2G).	11/11/2015	DPD	JAG



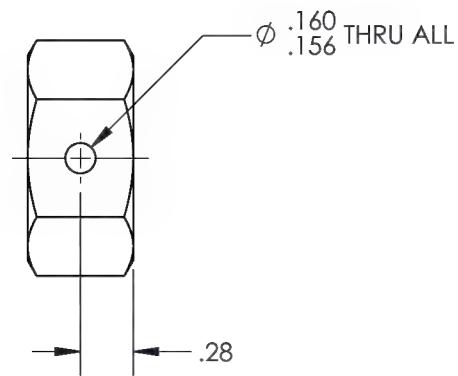
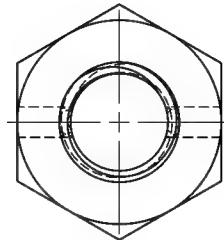
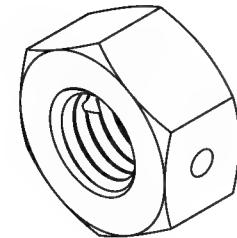
ACME THREADED ROD ROD

(-33)

DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-33 REV 14	
MATERIAL S.S.	
HEAT	
TREAT	
FINISH BLACK ZINC	
SPEC ASTM B633 TYPE II SC 2	
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT SCHWEIZER
SCALE	1:1 DATE 5/22/2001 SHEET 29 OF 37
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° X ± .1 SURFACES = 125 ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	

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REVISIONS					
REV	ECR		DESCRIPTION	DATE	INITIAL
12	15-0347	-35	DELETED FINISH. CH'D DIMS WAS Ø.156 IS Ø.156-.160, WAS (.275) IS .28.	11/11/2015	DPD JAG



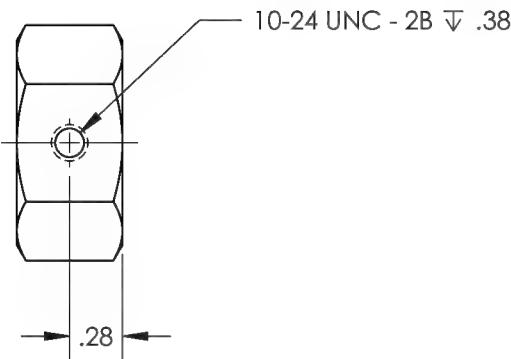
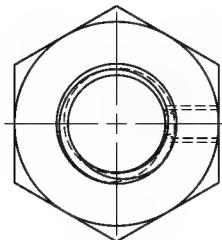
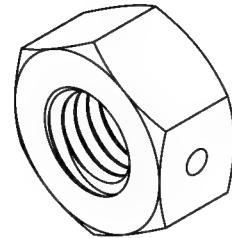
(-35)

ACME NUT DRILLED FOR ROLL PIN

TITLE	
DART AEROSPACE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-35 REV 14	
MAT'L S.S. UNLESS OTHERWISE SPECIFIED	
HEAT DIMENSIONS ARE IN INCHES	
TREAT FRACTIONS ± 1/8	
FINISH ANGLES ± 1°	
SPEC SURFACES = 125 ✓	
DRAWN BY: COLE	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY USED ON MODEL	
APPROVED: GILBERT SCHWEIZER 330	
SCALE 1:1	DATE 5/22/2001
SHEET 30 OF 37	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
12	15-0347	-36 DELETED FINISH. CH'D DIMS WAS (.275) IS .28, WAS 10-24 UNC ONE SIDE IS 10-24 UNC-2B ∇ .38.	11/11/2015	DPD	JAG



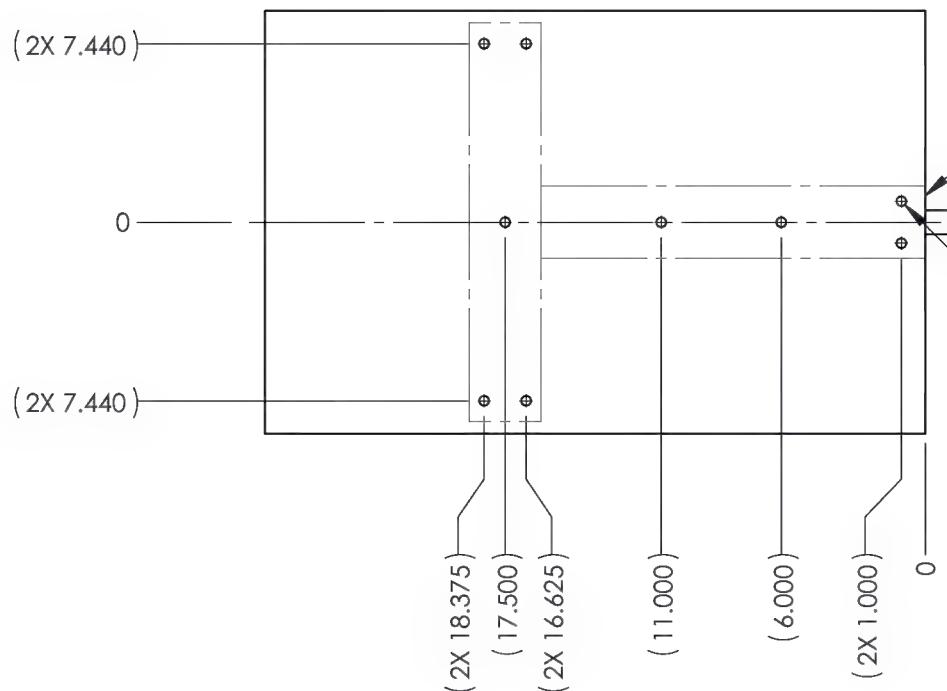
ACME NUT DRILLED FOR SET SCREW

(-36)

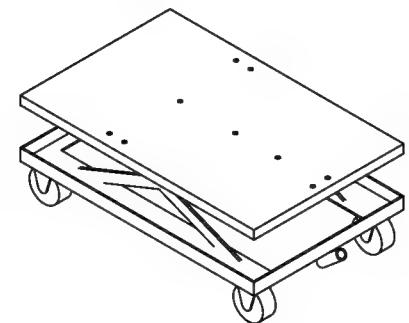
DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-36 REV 14	
MATERIAL S.S. UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT FRACTIONS \pm 1/8 FINISH ANGLES \pm 1° SPEC SURFACES = 125	
.XXX \pm .010 .XX \pm .03 X \pm .1	
DRAWN BY: COLE CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL SCHWEIZER 330	
SCALE 1:1	DATE 5/22/2001
SHEET 31 OF 37	

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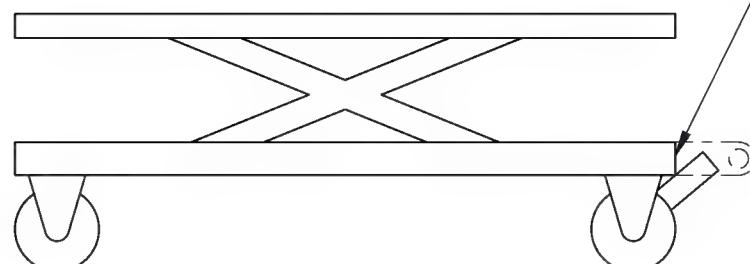
REV			ECR			DESCRIPTION			REVISIONS		
REV	ECR	DATE	INITIAL	APPROVED							
12	15-0347	-51	ADDED DIMS (2X 7.440), (2X 7.440), (2X 18.375), (17.500), (2X 16.625), (11.000), (6.000), (2X 1.000). ADDED POSITION NOTE.	11/6/2015	DPD	JAG					



POSITION -2 BASE WELDMENT
CENTERED AND FLUSH TO
THIS END



9X ϕ .406 THRU
USE -2 BASE WELDMENT AS GUIDE



REMOVE & DISCARD HANDLE,
CUT OFF HANDLE BRACKETS AND
CABLE BRACKET, GRIND SMOOTH
AND PAINT WITH ACE 105 CHINESE RED
OR EQUIVALENT TO MATCH.

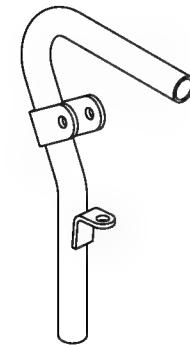
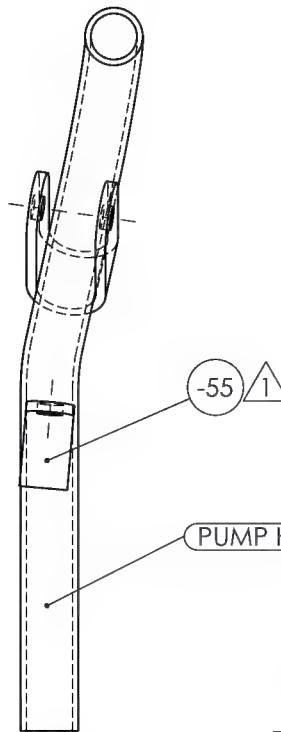
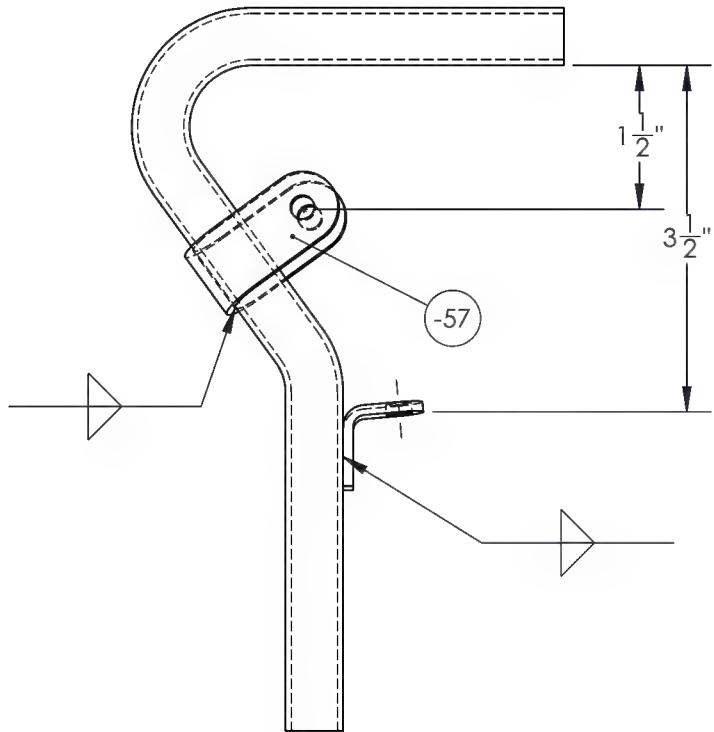
HYDRAULIC LIFT CART ASSEMBLY

(-51)

TITLE		DART AEROSPACE
DWG NO.		REV
ENGINE LIFT ASSEMBLY		14
269T3301-51		
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT		.XXX \pm .010 FRACTIONS \pm 1/8
TREAT		.XX \pm .03 ANGLES \pm 1°
FINISH		X \pm .1 SURFACES = 125
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:		COLE
CHECKED:		DUERFELDT
OPPS APPR:		ANDERSON
QA APPR:		LINDSAY
APPROVED:		GILBERT
USED ON MODEL		SHWEIZER 330
SCALE	1:8	DATE 5/22/2001
		SHEET 32 OF 37

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6		ADDED -53 DWG TO FILE FROM HAND PRINT.	11/21/2006	WP	



NOTE:

⚠ CABLE STOP TO MATCH CENTER OF PRESSURE RELEASE HANDLE.

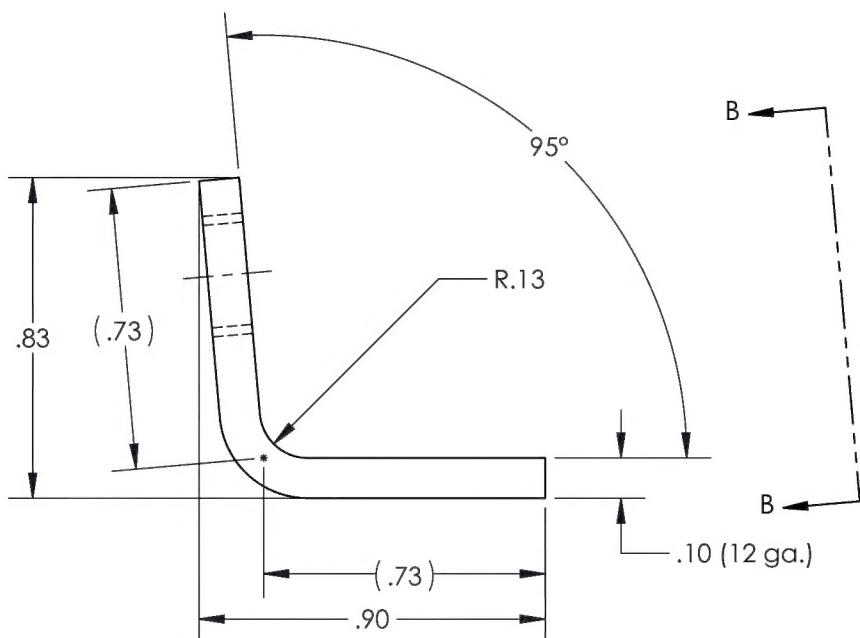
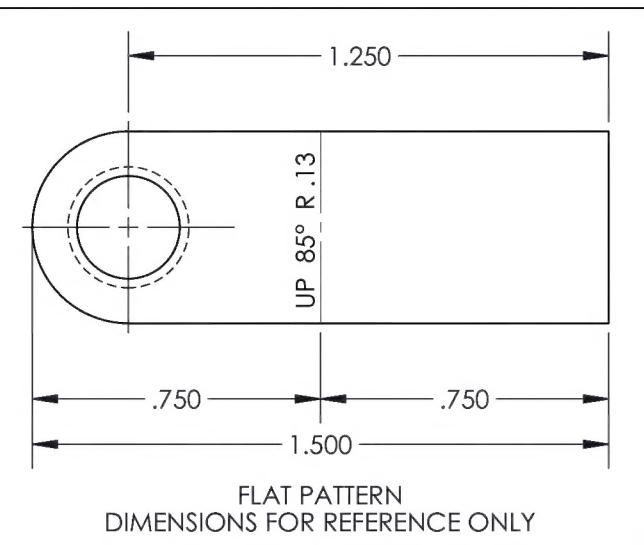
-53
PUMP HANDLE WELDMENT

TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO.	269T3301-53
REV	14
MATERIAL	
HEAT TREAT FINISH BLACK ZINC	
SPEC ASTM B633 TYPE II SC 2	
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL SHWEIZER 330	
SCALE	1:2
DATE	5/22/2001
SHEET 33 OF 37	

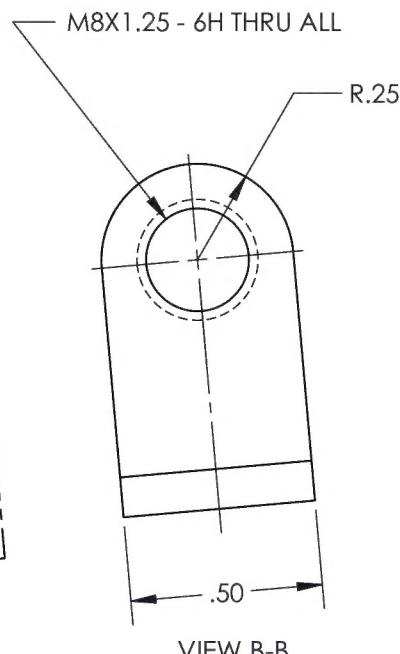
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .010 FRACTIONS ± 1/8
.XX ± .03 ANGLES ± 1°
X ± .1 SURFACES = 125 ✓
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6		ADDED -55 DWG TO FILE FROM HAND PRINTS.	11/21/2006	WP	
12	15-0347	-55 ADDED DIMS R.13, .83, .90, (.73), (.73).	11/11/2015	DPD	JAG



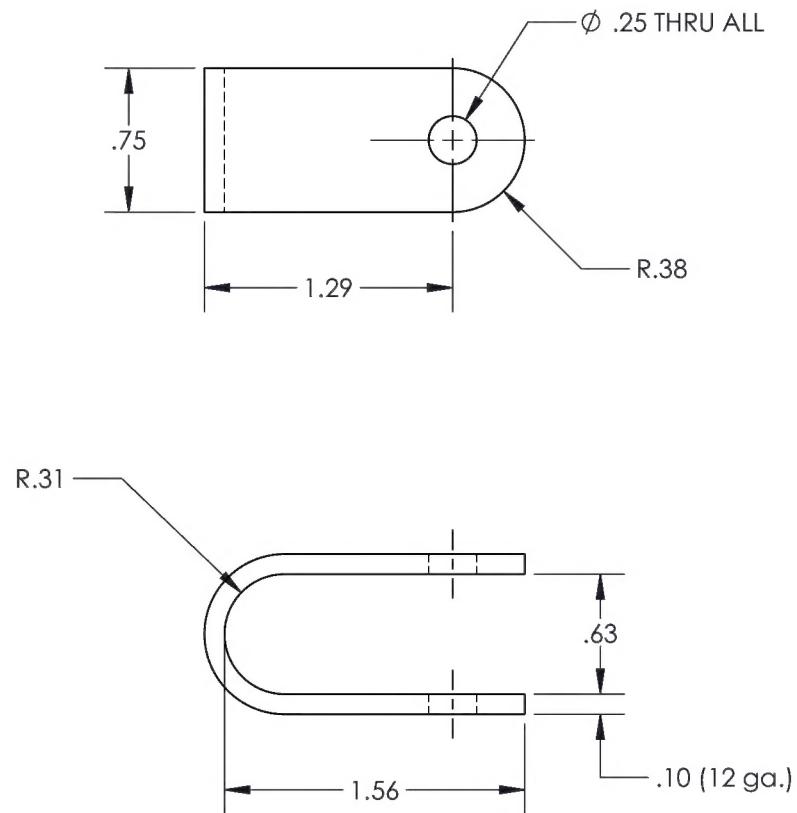
CABLE STOP



DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO. 269T3301-55 REV 14	
MATERIAL 1018/1020 CR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
SHWEIZER 330	
SCALE	2:1
DATE	5/22/2001
SHEET 34 OF 37	

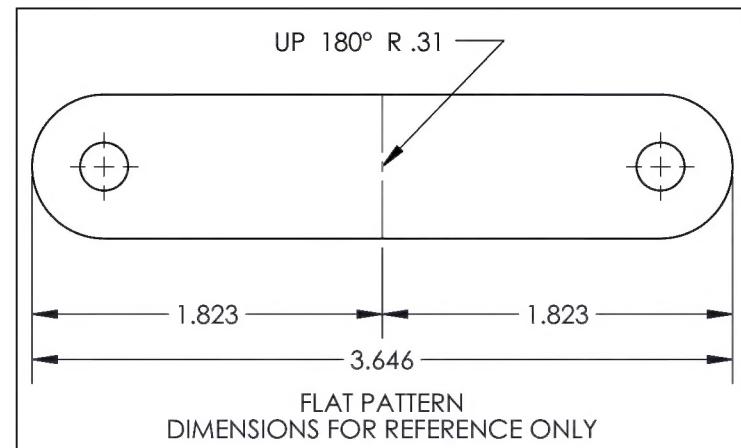
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REVISIONS						
REV	ECR	DESCRIPTION			DATE	INITIAL
6		ADDED -57 DWG TO FILE FROM HAND PRINTS.			11/21/2006	WP
12	15-0347	-57 DELETED DIMS 1-1/8, 1-1/4. ADDED DIMS 1.56, 1.29. CH'D DIMS WAS R3/8 IS R.38, WAS R5/16 IS R.31.			11/11/2015	DPD JAG



(-57)

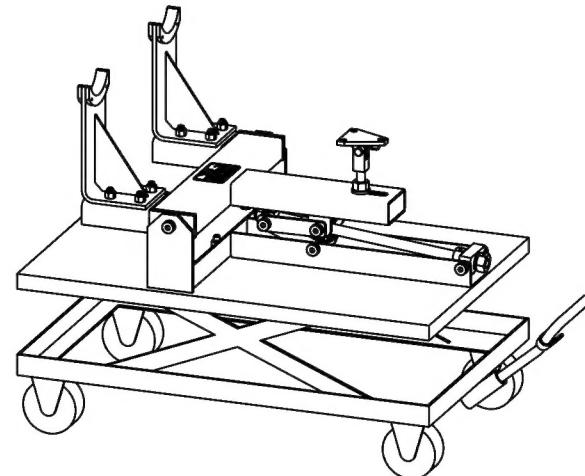
RELEASE HANDLE PIVOT



DART AEROSPACE	
TITLE	
ENGINE LIFT ASSEMBLY	
DWG NO.	
269T3301-57	
REV 14	
MATERIAL 1018/1020 CR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH SEE -53 WELDMENT	X ± .1 SURFACES = 125 ✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	COLE
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
SHWEIZER 330	
SCALE	1:1
DATE	5/22/2001
SHEET 35 OF 37	

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ASSY QTY	Part #	UNIT QTY	Description	Material						
				X	-2	1	BASE WELDMENT			
				X	-14	1	CARRIAGE WELDMENT			
				X	-18	2	CRADLE ARM ASSEMBLY			
				1	-19		CRADLE PAD		DELRIN/ACETAL	
				X	-21	1	NUT PLATE WELDMENT			
					-22	1	CLEVIS PIN		S.S.	
					-23	1	FLANGE NUT		S.S.	
					-24	1	HAIR PIN		S.S.	
				X	-25	1	STUD WELDMENT			
				X	-27	1	FRONT ENGINE MOUNT WELDMENT			
X					-28	1	REAR PIVOT BLOCK WELDMENT			
					-29B	1	FRONT PIVOT BLOCK		A36/1018/1020 HR	
					-31	4	LINK		A36/1018/1020 HR	
					-33	1	ACME THREADED ROD ROD		S.S.	
					-35	1	ACME NUT DRILLED FOR ROLL PIN		S.S.	
					-36	2	ACME NUT DRILLED FOR SET SCREW		S.S.	
					-37	2	THRUST BEARING		STEEL	
					-39	4	THRUST BEARING RACE		STEEL	
					-40	1	ROLL PIN		S.S.	
					-41	2	SOCKET HEAD SET SCREWS		S.S.	
					-43	6	SOCKET HEAD SHOULDER BOLTS		S.S.	
					-44	4	SOCKET HEAD SHOULDER BOLTS		S.S.	
					-45	21	NYLOCK NUTS		S.S.	
					-46	24	MACHINE BUSHING WASHERS		S.S.	
					-47	17	HEX HEAD CAP SCREWS		S.S.	
					-49	8	FLAT WASHERS		S.S.	
					-51	1	HYDRAULIC LIFT CART ASSEMBLY			
X					-53	1	PUMP HANDLE WELDMENT			
				2	-59		ROLL PIN		S.S.	
						1	PLACARD		ALUMINUM	
ASSY -53	ASSY -28	ASSY -27	ASSY -25	ASSY -21	ASSY -18	ASSY -14	ASSY -2			



The logo for DART Aerospace features the word "DART" in a large, bold, black sans-serif font. A thick, black, downward-pointing V-shaped graphic is positioned to the left of the letter "D". Below "DART", the word "AEROSPACE" is written in a smaller, bold, black sans-serif font.

190 S. Danebo Ave., Eugene, OR. 97402

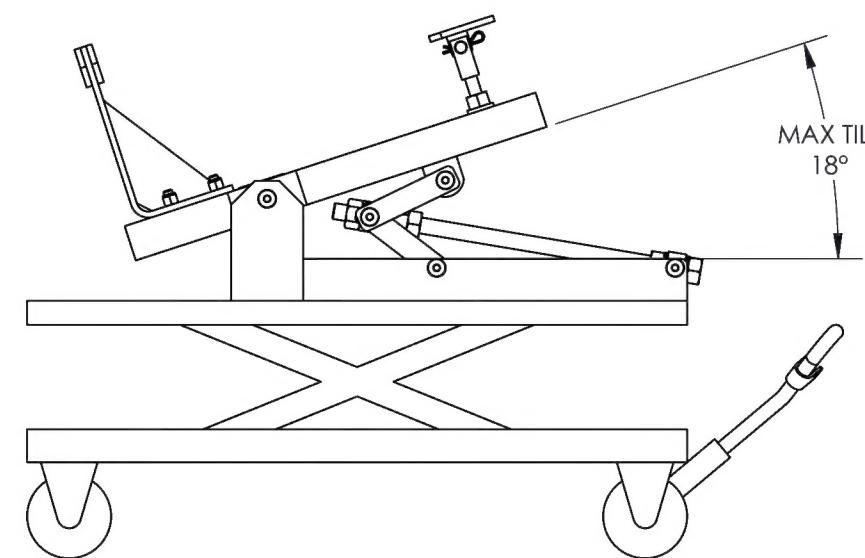
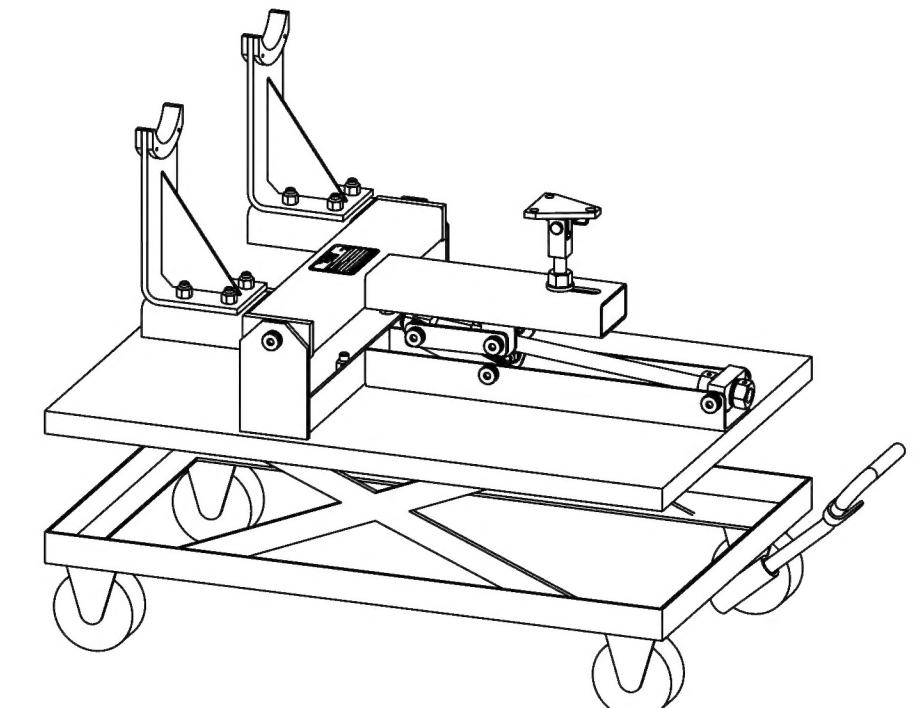
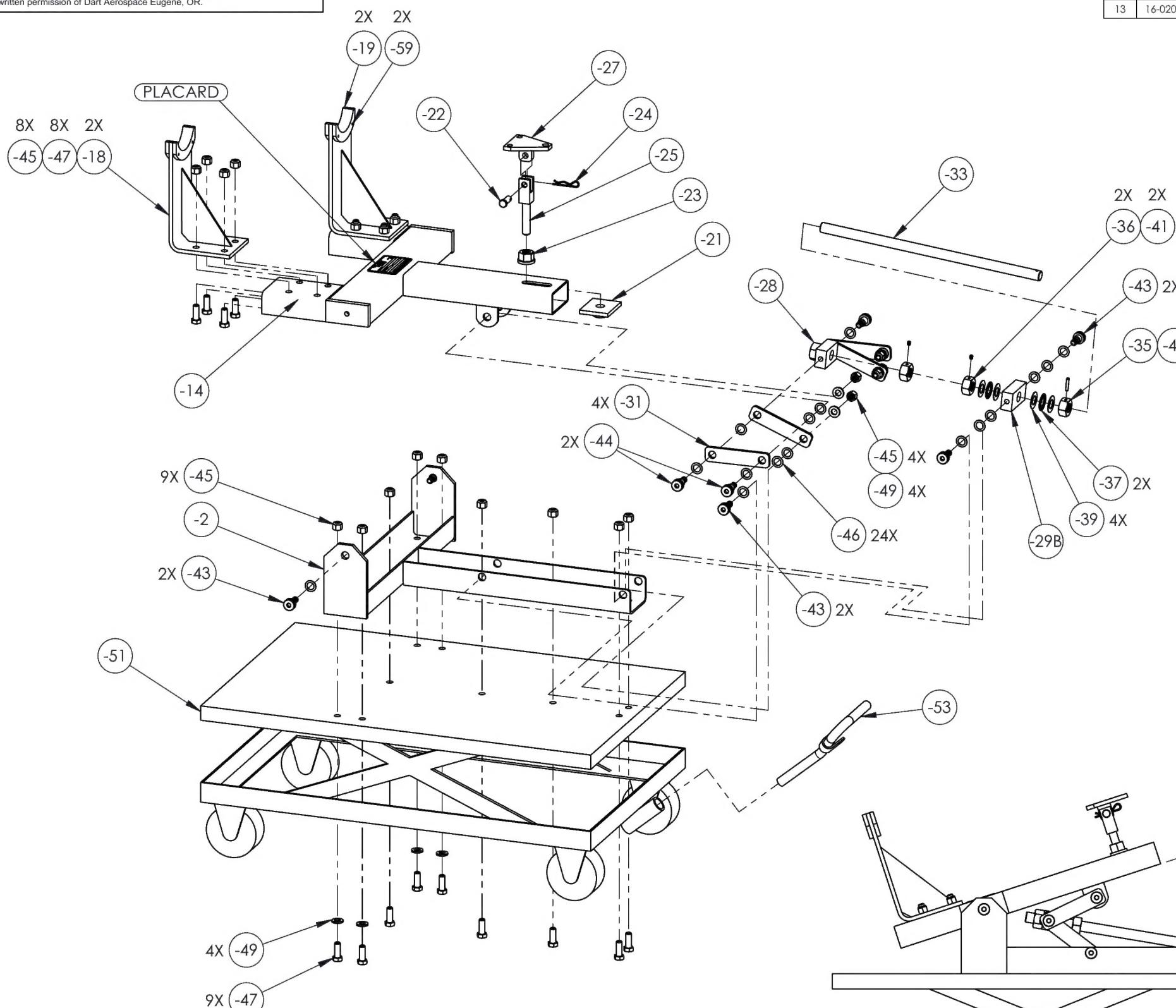
1-800-556-4166

e-mail: sales@dart aerospace.com
dartaerospace.com

TITLE		ENGINE LIFT ASSEMBLY			
DWG NO.	269T3301	REV	14	CUSTOMER 1 OF 2	
SCALE	1:10	DATE	5/22/2001	SHEET	36 OF 37

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REV		ECR	DESCRIPTION		DATE	INITIAL	APPROVED
13	16-0203		CH'D PART NUMBER WAS RB41011 IS PLACARD . ADDED NOTE .		11/2/2016	RJC	JAG



DART AEROSPACE	
190 S. Danebo Ave., Eugene, OR. 97402	
1-800-556-4166	
e-mail: sales@dartaero.com dartaerospace.com	
TITLE	ENGINE LIFT ASSEMBLY
DWG NO.	269T3301
SCALE	1:8
DATE	5/22/2001
SHEET	37 OF 37